



## SRT-XD 61in Mower

Model No. RSSXD161994VO—Serial No. 40000000 and Up

# Parts Catalog



# Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

## Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

## Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

## Reference Numbers Indicating Quantity

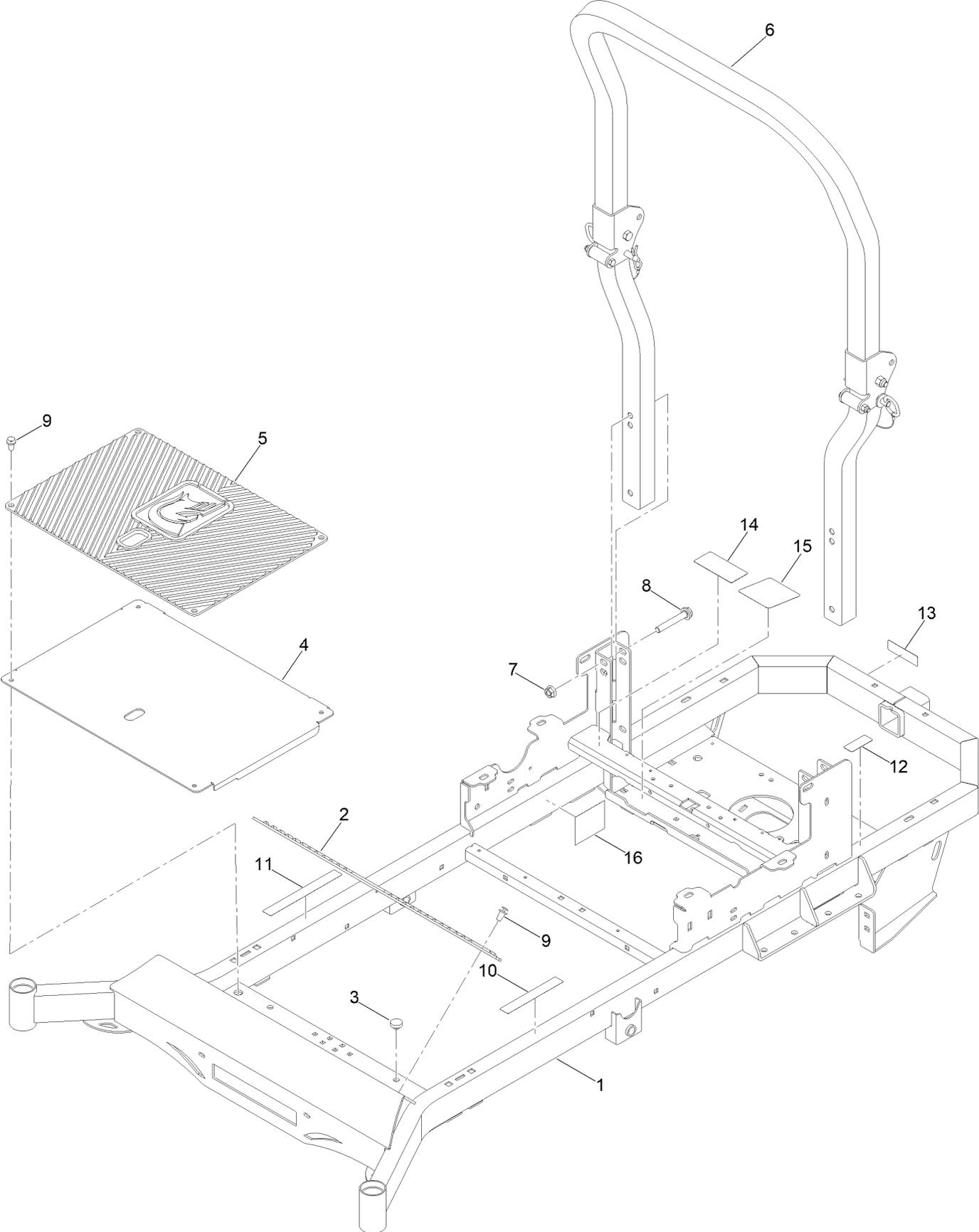
In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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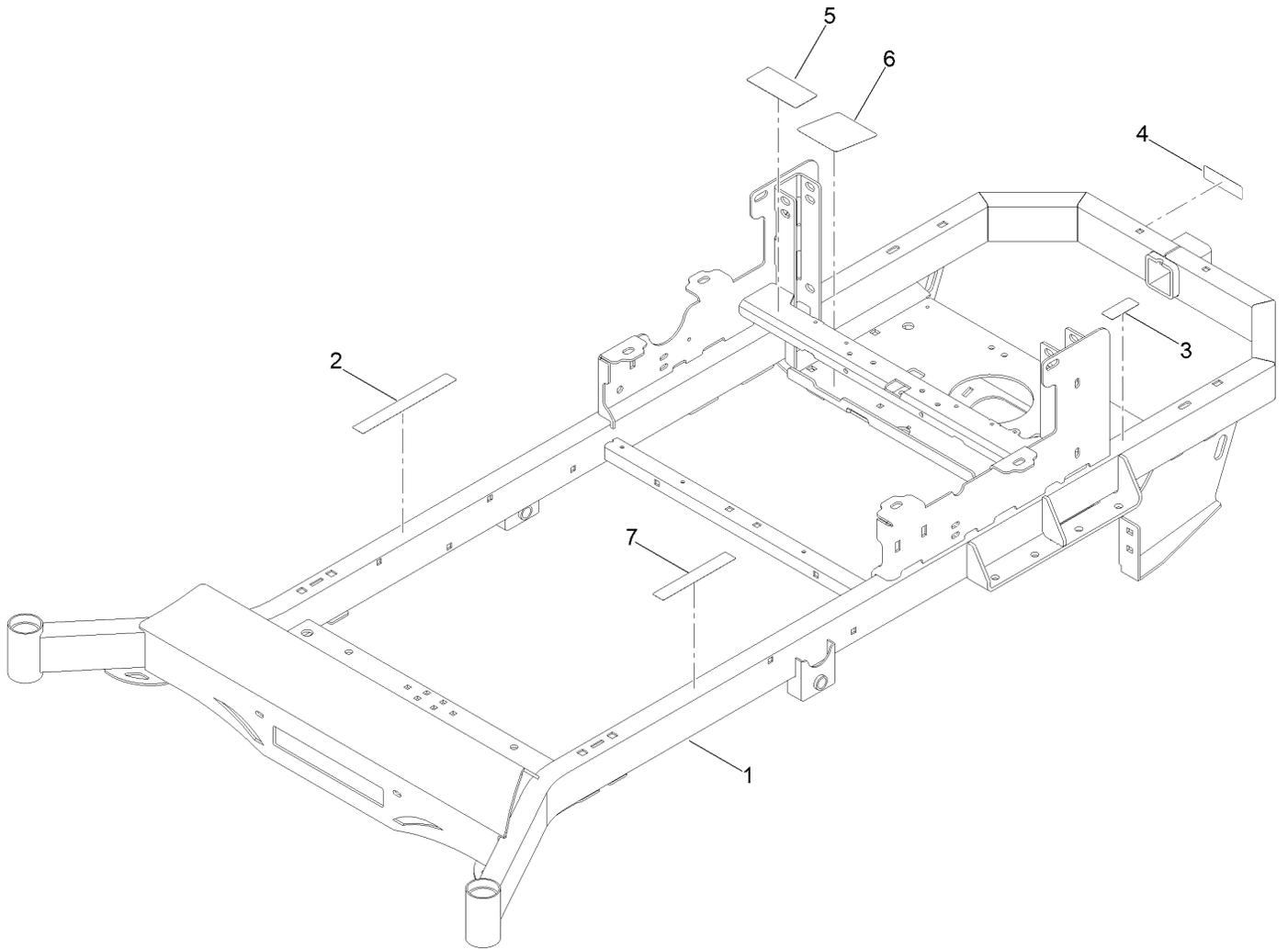
# Main Frame Assembly



## Main Frame Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	148-0970-P11	1	Ztr Frame ASM	9	414-0002-00	10	8MM Push Type Retainer Nylon Black
1	148-0997	1	Frame ASM-Decals	10	148-1094	1	Decal-Warning
2	481-0005-00	1	Mwr Rubber Foot Rest Mat	11	148-1095	1	Decal-Warning
3	429-0002-00	2	Push-In Rubber Bumper Mwr Floor	12	127-0392	1	Decal-Hot Surface
4	439-0007-00-P11	1	Mwr Floorboard Paint	13	147-7364	1	Decal-Hitch
5	481-0006-00	1	Mwr Logo Floor Mat	14	148-1308	1	Decal-Warn Rotating Device
6	148-0233	1	ROPS	15	148-0466	1	Decal-Pump Belt Routing-Parker
7	413-0014-00	4	1/2-13 Hex Stover Locknut GR C Zinc	16	148-1191	1	Decal-Epa
8	418-0019-00	4	Bolt-HF				

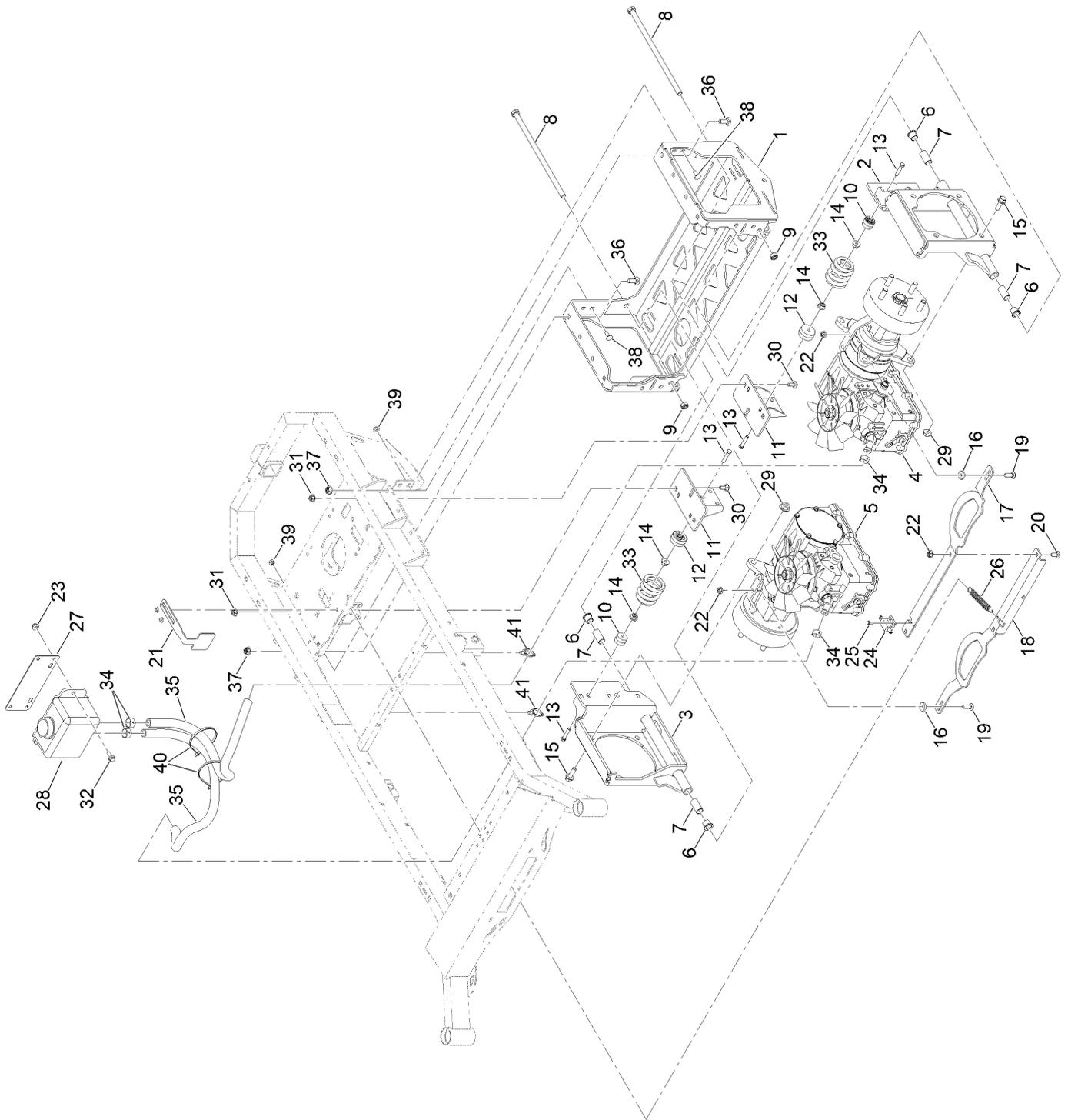
# Frame with Decals Assembly No. 148-0997



# Frame with Decals Assembly No. 148-0997 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	148-0970-P11	1	Ztr Frame ASM	5	148-1308	1	Decal-Warn Rotating Device
2	148-1095	1	Decal-Warning	6	148-0466	1	Decal-Pump Belt Routing-Parker
3	127-0392	1	Decal-Hot Surface	7	148-1094	1	Decal-Warning
4	147-7364	1	Decal-Hitch				

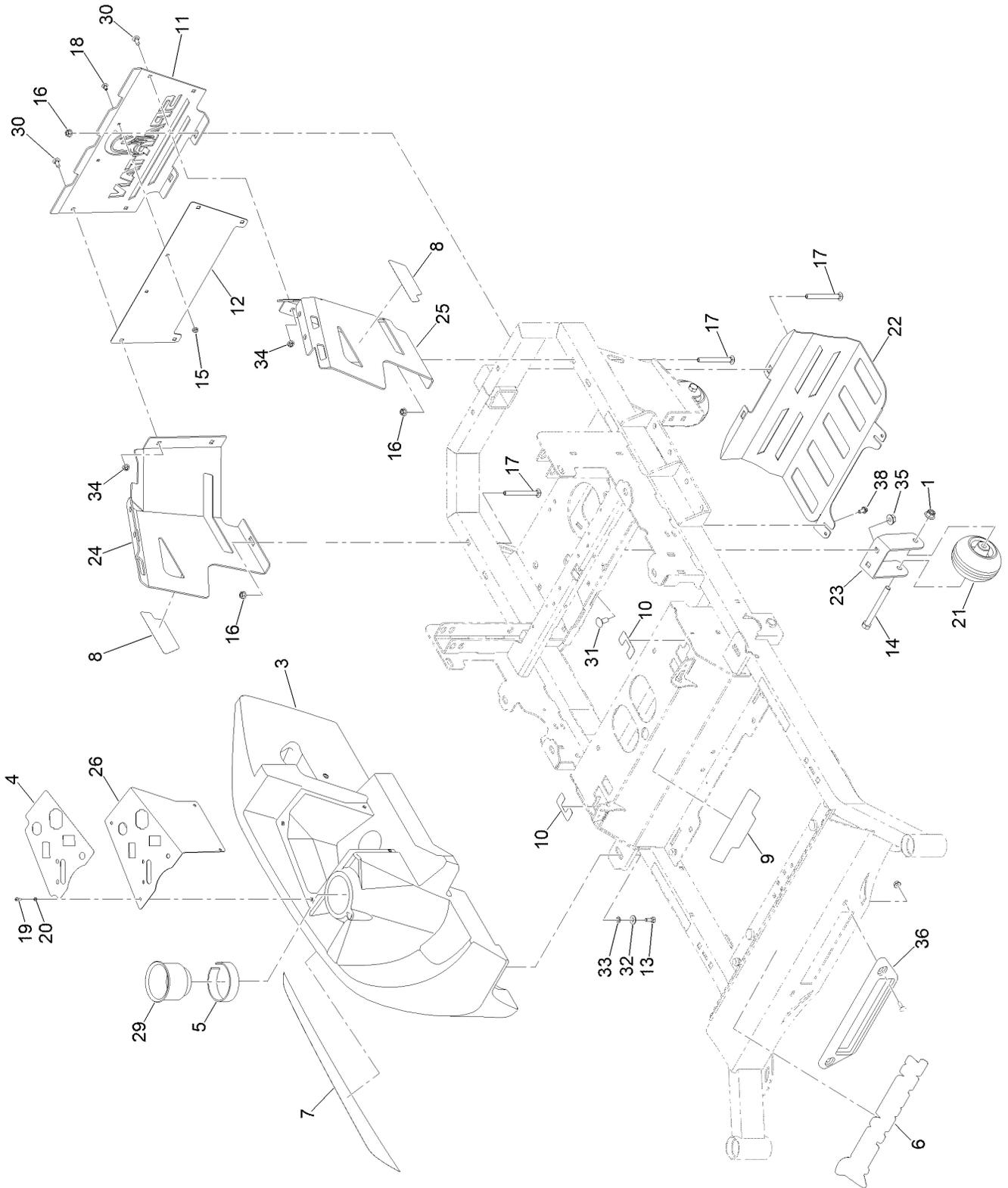
# Transmission Assembly



## Transmission Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	148-0991-P11	1	Hydro Frame ASM	21	439-0066-00-P11	1	Stand Trans Brake Interlock Brkt Paint
2	490-0004-00-P11	1	Xd Lt Rr Susp Assy Painted	22	413-0027-00	4	Nut-HF, NI
3	490-0005-00-P11	1	Xd Rt Rr Susp Assy Painted	23	413-0022-00	4	Nut-HF
4	450-0015-00	1	Htg16 Lt Side Transm W/Control Orifice	24	486-0030-00	1	No Plunger Limit Switch
5	450-0016-00	1	Htg16 Parker Rt Sd Trans W/Cntrl Orifice	25	418-0032-00	2	8-32 X 1/2 Ind. HWH Slot Type F Tcs Zinc
6	135-9063	4	Bushing-Flange	26	434-0003-00	1	Mwr Brake Pedal Release Spring
7	410-0019-00	4	.625 ID X .750 OD X 1.500In Oi Bushing	27	426-0013-00-P11	1	Mwr Hydraulic Reservoir Mtg Plate Black
8	418-0058-00	2	5/8-11 X 15In Hex C/S GR 2 Zc 3In Thd L	28	467-0003-00	1	Hydraulic Fluid Reservoir
9	413-0050-00	2	5/8-11 Nylon Insert Flange L/Nut Zinc	29	32128-49	8	Nut-HHF
10	434-0011-00	2	Susp Spring Outside Guide	30	3232-1	6	Screw-CARR
11	490-0069-00-P11	2	Mwr Susp Frame Brkt Assy Paint	31	413-0001-00	6	7/16-14 Hex Flange Nut W/Serr Zinc
12	434-0010-00	2	Susp Spring Inside Guide	32	116-7230	4	Screw-HHF
13	418-0051-00	4	3/8-16 X 1-3/4 Hex C/S GR 2 Zinc	33	587-0002-00	2	Srt Rr Susp Spring
14	413-0013-00	4	3/8-16 Nylon Insert Flange L/Nut Yz	34	472-0013-00	4	22MM Hose Clamp (Ctb-22ST-Fk)
15	100-6116	8	Screw-HHF	35	451-0001-00	5	Mwr 5/8In Hydraulic Hose, 1Ft
16	419-0006-00	2	.312 ID X .875OD X .1875 THK F/W NYL	36	148-1262	4	Screw-CARR,Patch
17	439-0757-00-P11	1	2022 Xd Park Brake Brkt G16 Lt Grey	37	413-1005-00	4	1/2-13 Hex Flange 2-Way Rev Cntr L/Nyz
18	439-0758-00-P11	1	2022 Xd Park Brake Brkt G16 Rt Grey	38	418-0045-00	4	3/8-16 X 1 Carriage Bolt Yz GR.8
19	418-0010-00	2	Bolt-CARR	39	413-0029-00	4	Nut-Hex
20	418-0008-00	2	Bolt-CARR	40	3290-379	2	Tie-Cable
				41	32180-030	2	Clip-Tie

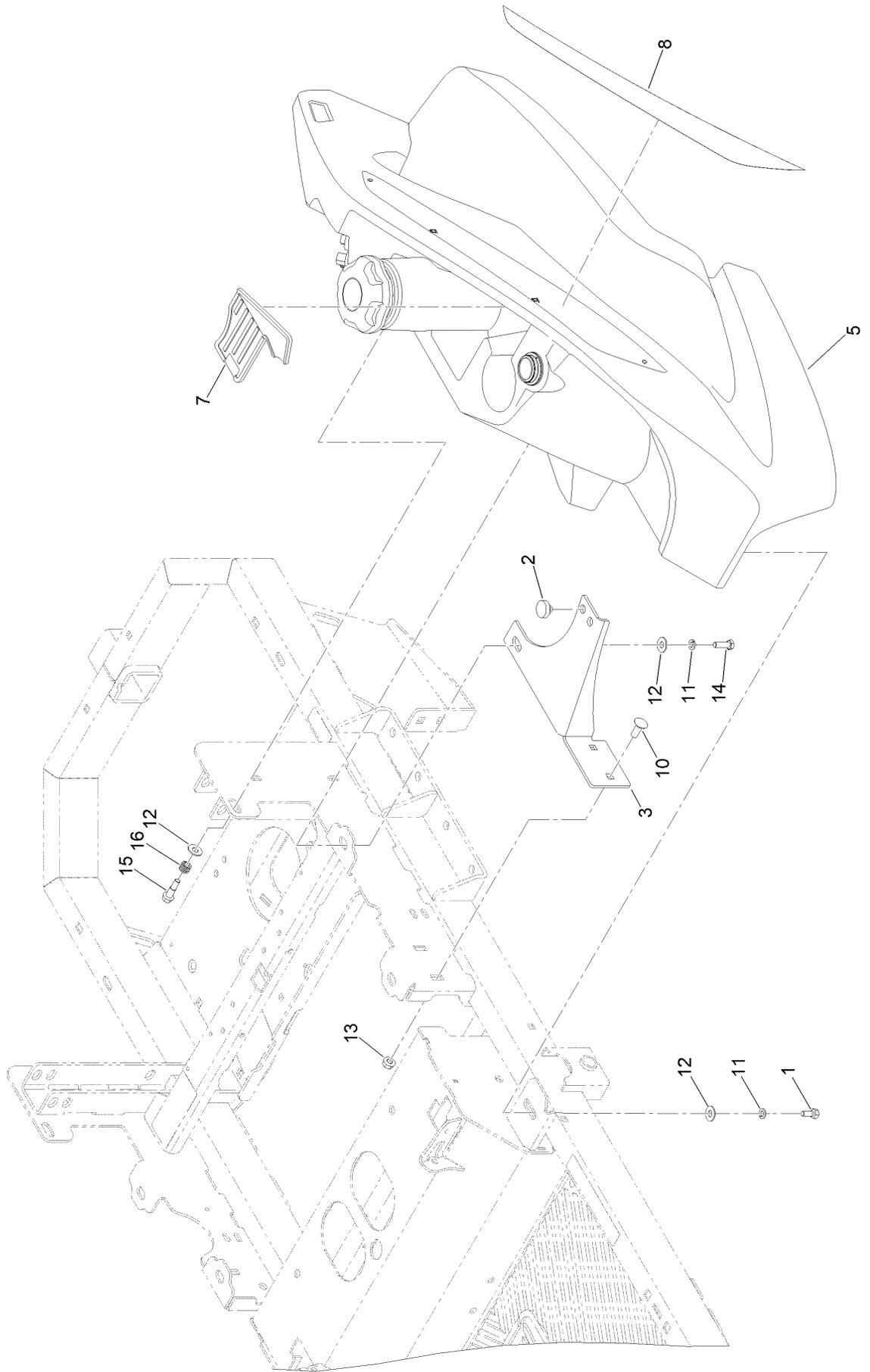
# Body Styling Assembly



## Body Styling Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	413-0002-00	2	Nut-Lock	20	419-0011-00	4	#10 Split Lockwasher 18-8 SS
3	148-0307	1	Console W/ Cupholder	21	422-0061-00	2	Mwr Anti-Scalp Whl W/O Grease Fitting
4	148-1098	1	Decal-Control Panel	22	148-1172-P11	1	Muffler Guard [gray]
5	148-0770	1	Tape-Foam	23	439-0138-00-P11	2	Mwr Stabilizer Mtg Brkt Paint
6	148-0801	1	Decal-Spartan, Front	24	439-0691-00-P11	1	2021 Rt/Srt Engr Cowling Rtpainted
7	148-0845	1	Decal-Tank	25	439-0692-00-P11	1	2021 Rt/Srt Engr Cowling Lt Painted
8	148-0865	2	Decal-Model	26	148-1042-05	1	Rt 45 Key Mnt
9	148-0867	1	Decal-Srt-Xd Gt Trac Model	29	780-2220-00	1	Cup Holder
10	148-1056	2	Decal-Motion Control	30	418-0008-00	4	Bolt-CARR
11	148-1067-P11	1	Plate - Engine Cowling	31	3232-1	4	Screw-CARR
12	148-1068-P12	1	Plate -Backer Plate	32	3253-4	4	Washer-Lock
13	418-0054-00	4	Screw-HH	33	419-0007-00	4	Washer-Flat
14	418-0016-00	2	Screw-HH	34	413-0022-00	4	Nut-HF
15	413-0023-00	2	1/4-20 Hex Flange Nut W/Serr Zinc	35	32128-37	4	Nut-HF
16	413-0013-00	4	3/8-16 Nylon Insert Flange L/Nut Yz	36	429-0003-00	1	Mwr Ft Nylon Bumper
17	418-0018-00	4	3/8-16 X 4 Carriage Bolt Zinc	38	418-0049-00	2	Bolt-HWH
18	418-0031-00	2	1/4-20 X 1/2 Carriage Bolt,Yz				
19	418-0055-00	4	10-24 X 1/2 Socket C/S 18-8 SS				

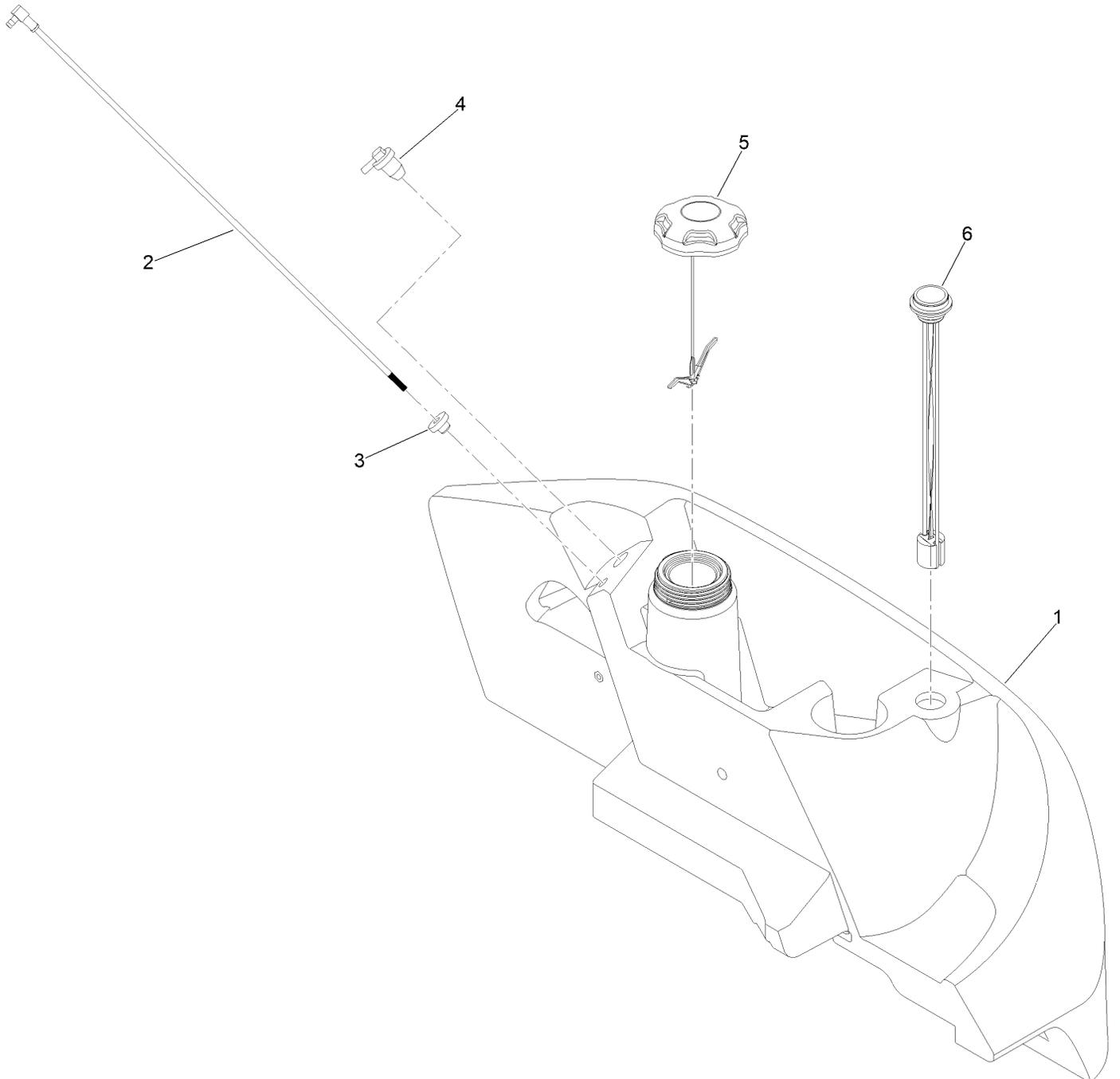
# Fuel Tank Assembly



## Fuel Tank Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	418-0054-00	2	Screw-HH	10	418-0045-00	2	3/8-16 X 1 Carriage Bolt Yz GR.8
2	429-0002-00	2	Push-In Rubber Bumper Mwr Floor	11	3253-4	3	Washer-Lock
3	148-0478-P11	1	Bracket-Tank Support	12	419-0007-00	4	Washer-Flat
5	467-0001-00	1	Mwr Gasoline Fuel Tank Assy	13	413-0020-00	2	3/8-16 Hex Flange Nut W/Serr Zinc Yellow
7	481-0004-00	1	Rubber Tank Storage Compartment Insert	14	418-0108-00	1	Screw-HH
8	148-0844	1	Decal-Tank	15	418-0287-00	1	Screw-Shoulder,HHF
				16	434-0020-00	1	Spring-Compression

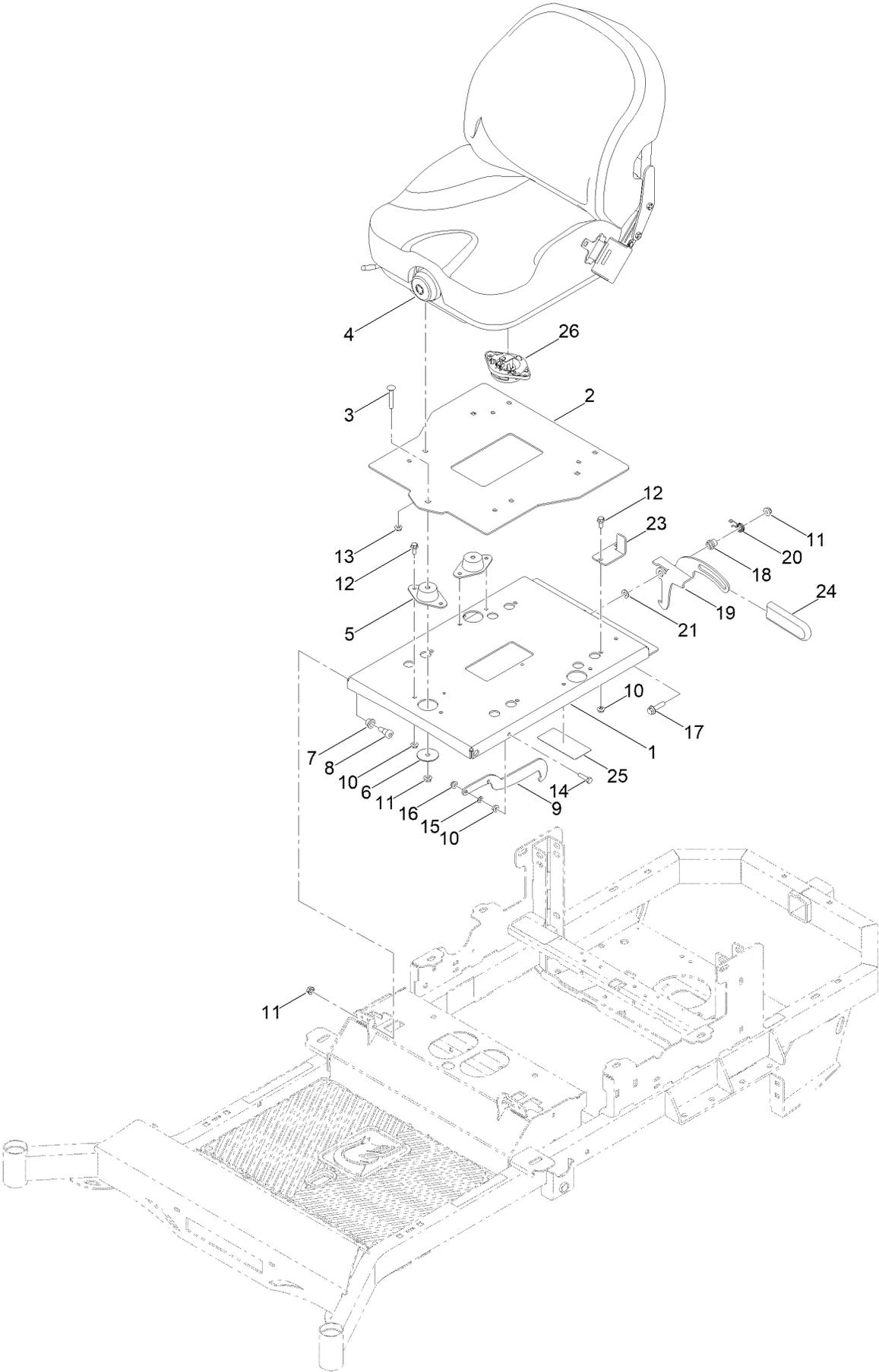
# Fuel Tank Assembly No. 467-0001-00



## Fuel Tank Assembly No. 467-0001-00 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	467-0011-00	1	Rz Fuel Pickup Tube (Solar Tank)	4	467-0006-00	1	Remote Tank Vent Valve W/Grommet
2	467-0012-00	1	25.14In Fuel Pickup Tube W/Filter Screen	5	467-0008-00	1	Kelch Tank Fill Neck Non-Ventcap(204541)
3	467-0005-00	1	Fuel Pickup Tube Gromm Nitrdapco 10672	6	467-0035-00	1	Rt/Srt Rochester Fuel Gauge

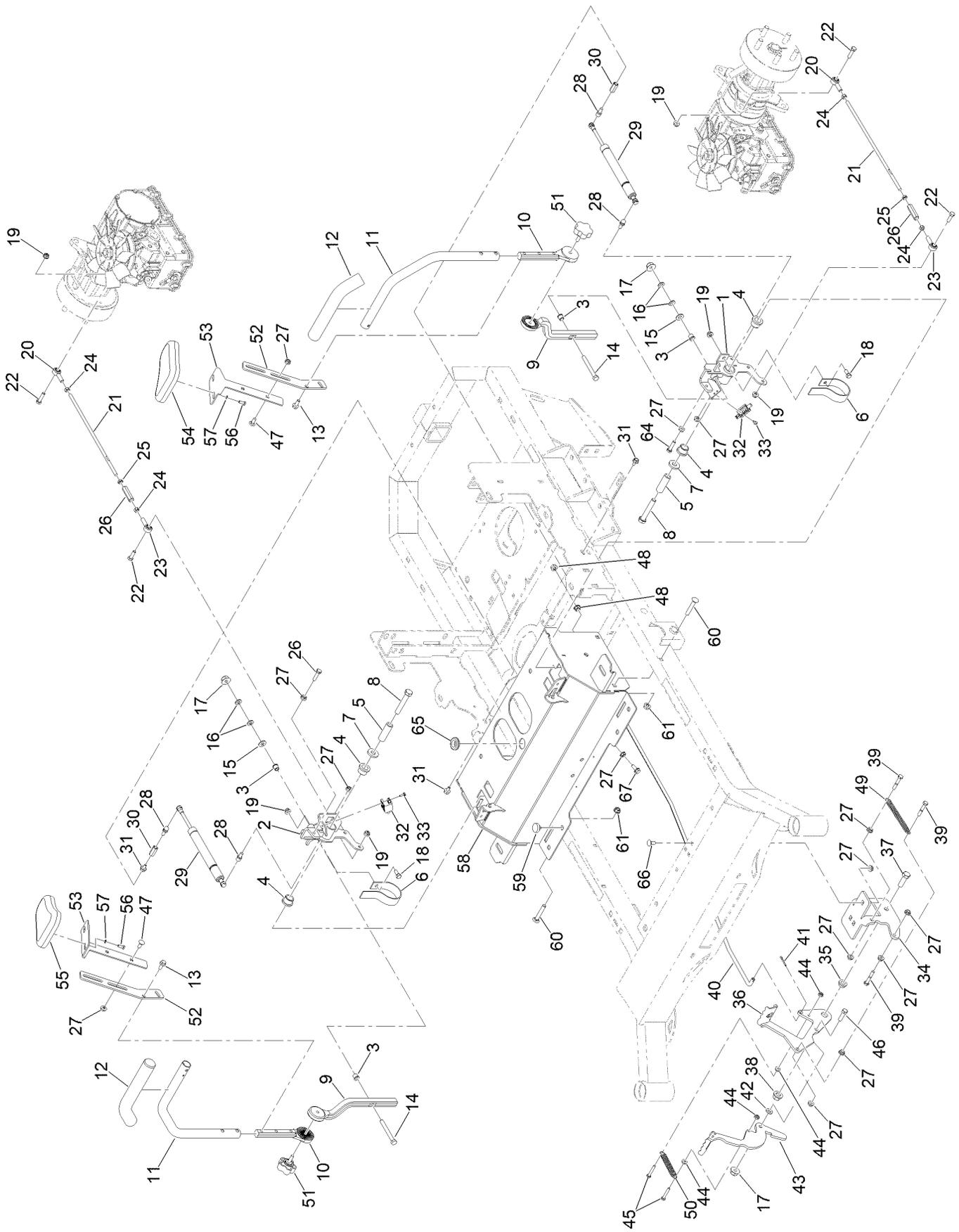
# Seat Assembly



## Seat Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	148-1048	1	360 Seat Base Plate Safty Decal ASM-P11	13	413-0019-00	4	5/16-18 Nylon Insert Flange L/Nut Zc
2	426-0231-00-P11	1	2019 Upgrade Seat Plate Paint	14	322-47	1	Screw-HH
3	618-2023-00	3	Screw-CARR	15	413-0016-00	1	.312ldx.625Odx.062 THK Thrust Brg Oi Brz
4	471-0015-00	1	2019 Full Susp Seat	16	413-0027-00	1	Nut-HF, NI
5	487-0007-00	3	Floating Seat Damper-Stiffer	17	323-9	1	Screw-HH
6	419-0022-00	3	3/8 X 2In OD Fender Washer Yz	18	107-0075	1	Bushing-Latch, Seat
7	410-0010-00	2	1/2In ID X 5/8In OD X 1/2In Flange Bush	19	148-0953	1	Bracket-Latch
8	418-0038-00	2	1/2 X 1/2 Socket Shoulder Bolt Zc Yellow	20	126-8923	1	Spring-Torsion, Latch
9	439-0065-00-P11	1	Mwr Seat Latch Hook Paint	21	138-7207	1	Spacer-Hub, Blower
10	413-0022-00	9	Nut-HF	23	148-1305-05	1	Bkt-Stop, Slide
11	413-0029-00	6	Nut-Hex	24	484-0002-00	1	Stand Up Mwr Brake Arm Grip
12	116-7230	8	Screw-HHF	25	125-8473	1	Decal-Warning, Battery
				26	486-0036-00	1	Mwr Seat Switch

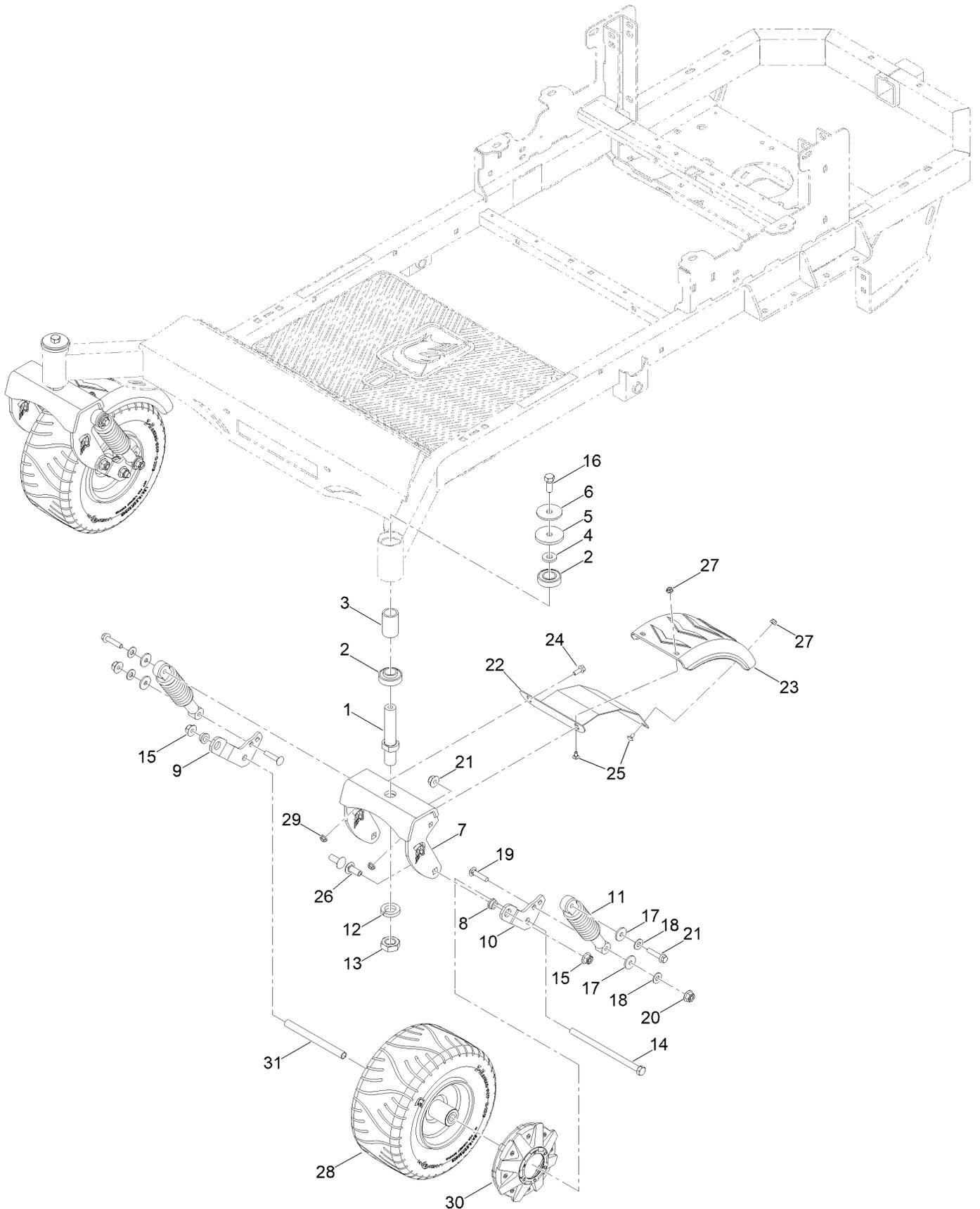
# Motion Control and Parking Brake Assembly



# Motion Control and Parking Brake Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	148-0888-05	1	LH Pivot ASM	36	490-0016-00-P11	1	Mwr Brake Lock Lever Assy Painted
2	148-0889-05	1	RH Pivot ASM	37	139-2631	1	Screw-HH
3	148-0886	4	Bushing-Flange	38	413-0002-00	1	Nut-Lock
4	148-0897	4	Bushing-Flange	39	418-0027-00	3	Bolt-HH
5	148-0885	2	Sleeve-Pivot	40	435-0004-00	1	Mwr Brake Linkage
6	109-5575	2	Spring-Leaf	41	3272-11	1	Pin-Cotter
7	419-0003-00	2	1/2 Fender Washer 1-1/4In OD Zinc	42	413-0052-00	1	3/8 ID X 3/4 OD X .125 THK Bronze Washer
8	418-0050-00	2	1/2-13 X 3 Hex C/S GR 5 Zinc W/Loctite	43	490-0017-00-P11	1	Mwr Brake Unlock Lever Assy Painted
9	431-0002-00	2	Adjustable Lwr Drive Arm	44	413-0012-00	4	1/4-20 Hex Flange Nut
10	431-0003-00	2	Adjustable Upp Drive Arm	45	418-0029-00	2	1/4-20 X 1-1/4 Hex C/S GR 2 Zinc
11	403-0020-10-P11	2	Mower Drive Handle Tube Abc	46	323-7	1	Screw-HH
12	484-0001-00	2	Control Arm Handle Grip	47	418-0008-00	4	Bolt-CARR
13	116-7230	4	Screw-HHF	48	413-0020-00	2	3/8-16 Hex Flange Nut W/Serr Zinc Yellow
14	323-20	2	Screw-HH	49	434-0015-00	1	2020 Mwr Brake Pedal Tension Spring
15	419-0007-00	2	Washer-Flat	50	434-0003-00	1	Mwr Brake Pedal Release Spring
16	148-1012	4	Washer-Belleville	51	148-0228	2	5/16-18 X 1 SI 5-Lobe Male ST Knob 1.90
17	413-0013-00	3	3/8-16 Nylon Insert Flange L/Nut Yz	52	439-0010-00-P11	2	Mwr Arm Pad Tube Mtg Brkt Painted
18	418-0054-00	2	Screw-HH	53	439-0011-00-P11	2	Mwr Arm Pad Mtg Brkt Painted
19	413-0027-00	6	Nut-HF, NI	54	471-0028-00	1	2020 Mwr Drive Arm Support Pad Lt
20	410-0071-00	2	5/16-24 Spher Rod End Zinc RH Thd Fem	55	471-0029-00	1	2020 Mwr Drive Arm Support Pad Rt
21	435-0002-00	2	Trans Drive Arm Linkage Standard Trans	56	3274-31	4	Screw-HSBH
22	AU426-516	4	Screw-HH	57	419-0012-00	4	1/4 EXT Tooth Lockwasher Zinc
23	148-1099	2	Rod End-Ball Joint	58	148-0911-P11	1	ASM, Gt-Trac [gray]
24	09207	4	Nut	59	429-0002-00	2	Push-In Rubber Bumper Mwr Floor
25	3220-20	2	Nut-Jam	60	618-2023-00	4	Screw-CARR
26	148-1100	2	Nut-Sleeve	61	413-0029-00	4	Nut-Hex
27	413-0022-00	19	Nut-HF	64	322-47	2	Screw-HH
28	487-0005-00	4	5/16-18X1.286 Damper Ball Stud (.562 TI)	65	240-6	1	Grommet-Rubber
29	487-0001-00	2	Control Arm Damper	66	418-0010-00	3	Bolt-CARR
30	613-0065-00	2	Standoff-Hex	67	418-0048-00	2	5/16-18 X 3/4 Hex Flange Bolt GR 8 Yz
31	3234-28	2	Screw-HHF				
32	486-0030-00	2	No Plunger Limit Switch				
33	418-0032-00	4	8-32 X 1/2 Ind. HWH Slot Type F Tcs Zinc				
34	439-0009-00-P11	1	Mwr Frame Brake Mtg Brkt Paint				
35	410-0009-00	1	1/2In ID X 3/4In OD X 3/8In Flange Bush				

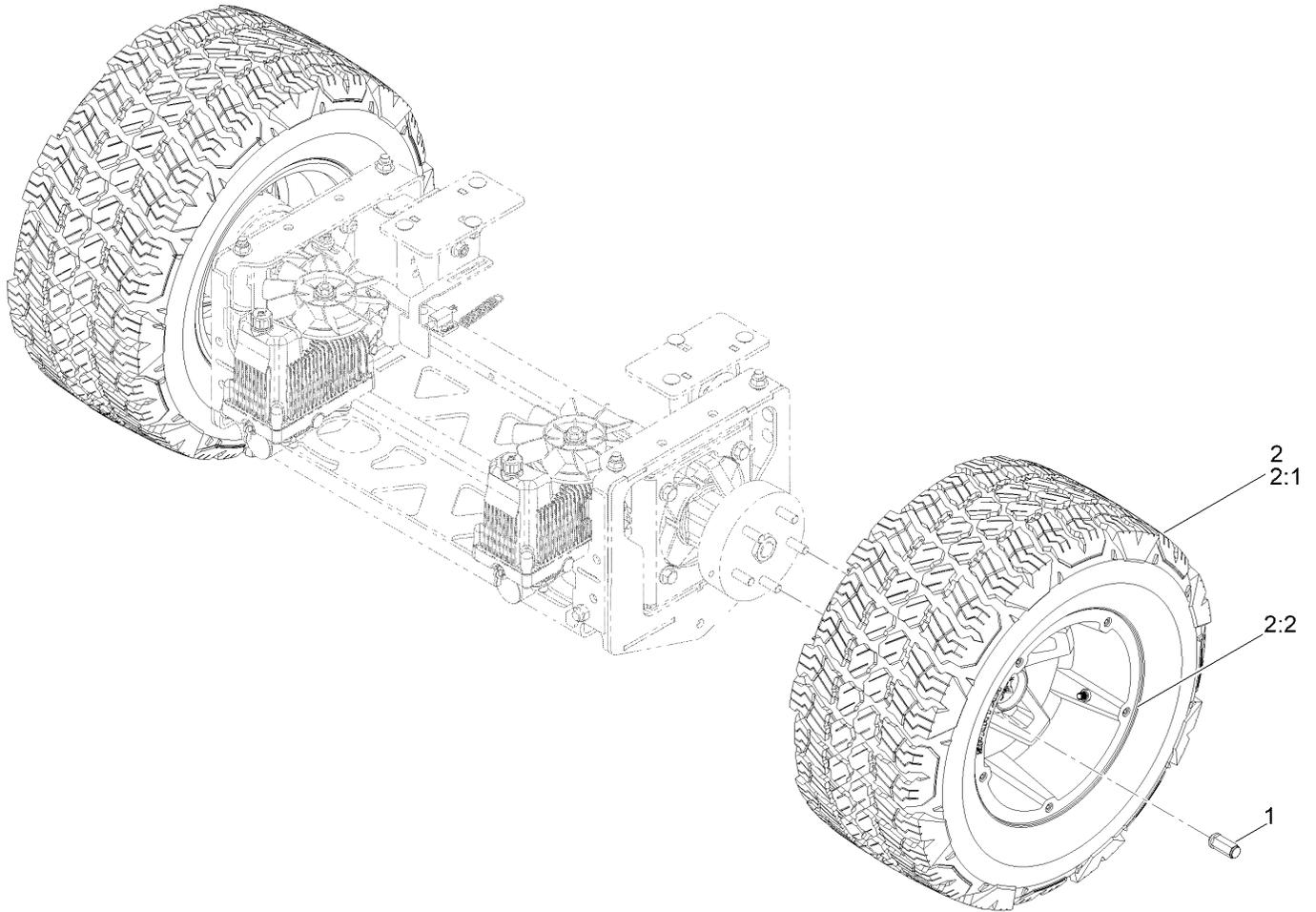
# Caster Tire Assembly



## Caster Tire Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	437-0019-00	2	Mwr Caster Shaft	17	419-0028-00	8	Flt Washer 1.25Odx.38ldx.125 THK
2	103-3540	4	Bearing-Ball				Pla
3	425-0011-00	2	Caster Fork Shaft Bearing Spacer	18	3256-4	8	Washer-Flat
4	419-0003-00	2	1/2 Fender Washer 1-1/4In OD Zinc	19	618-2048-00	4	3/8In-16X1-3/4In G8 Carriage Bolt
5	419-0025-00	2	Ft Hub Plastic Washer	20	413-0013-00	8	3/8-16 Nylon Insert Flange L/Nut Yz
6	426-0006-00-P11	2	Mwr Caster Shaft Washer	21	418-0097-00	4	3/8-16 X 1-.75 Hex Flg Bolt GR 8 Yellow
7	490-0471-00-P11	2	2022 Ft Fork Shock Assy	22	439-0389-00-P11	2	2020 Spartan Ft Fender Brkt Paint
8	410-0009-00	4	1/2In ID X 3/4In OD X 3/8In Flange Bush	23	414-0024-00	2	Spartan Fork Ft Fender
9	439-0750-00-P11	2	2022 Srt Tweels Susp Brkt Rt Painted	24	116-7230	4	Screw-HHF
10	439-0751-00-P11	2	2022 Srt Tweels Susp Brkt Lt	25	418-0031-00	8	1/4-20 X 1/2 Carriage Bolt,Yz
11	487-0009-00	4	2020 Rz Pro Seat / Ft Fork Shock	26	418-0096-00	4	1/2-13 X 1.25 Carriage Bolt Yellow
12	419-0024-00	2	1In L/W Med Split Zc	27	413-1008-00	8	Nut-HHF
13	413-0063-00	2	Nut-Hex	28	422-0042-00	2	Spartan Radial Ft Tire And Wheel Assm
14	418-0003-00	2	1/2-13 X 8-1/2 Hex C/S GR 5 Zinc Yellow	29	32128-20	4	Nut-HF
15	413-0002-00	6	Nut-Lock	30	422-0024-00	2	Mwr Ft Wheel Hub Cap
16	418-0002-00	2	1/2-20 X 1-1/4 Hex Flange Bolt GR 8 Yz	31	425-0010-00	2	Mwr Ft Wheel Spanner

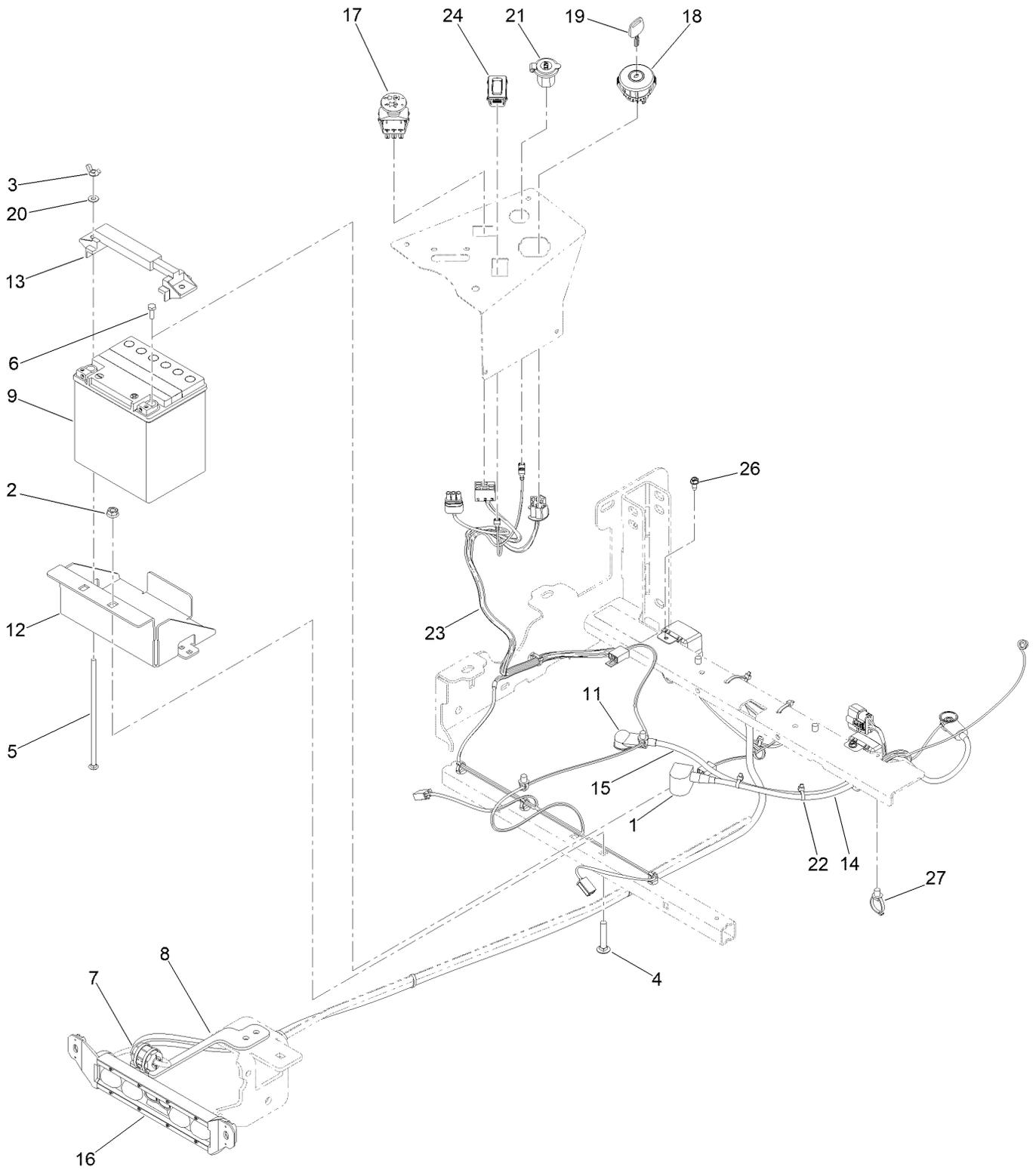
# Drive Wheel Assembly



## Drive Wheel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	613-0001-00	10	Lug Nuts	2:1	422-0006-00	1	24 X 14 R12 Soft Ride Radial Tire Only
2	422-0005-00	2	2019 Mwr Xd Wheel And 24X14-R12 Tire	2:2	422-0007-00	1	12 X 8.5 416 Style Wheel Only

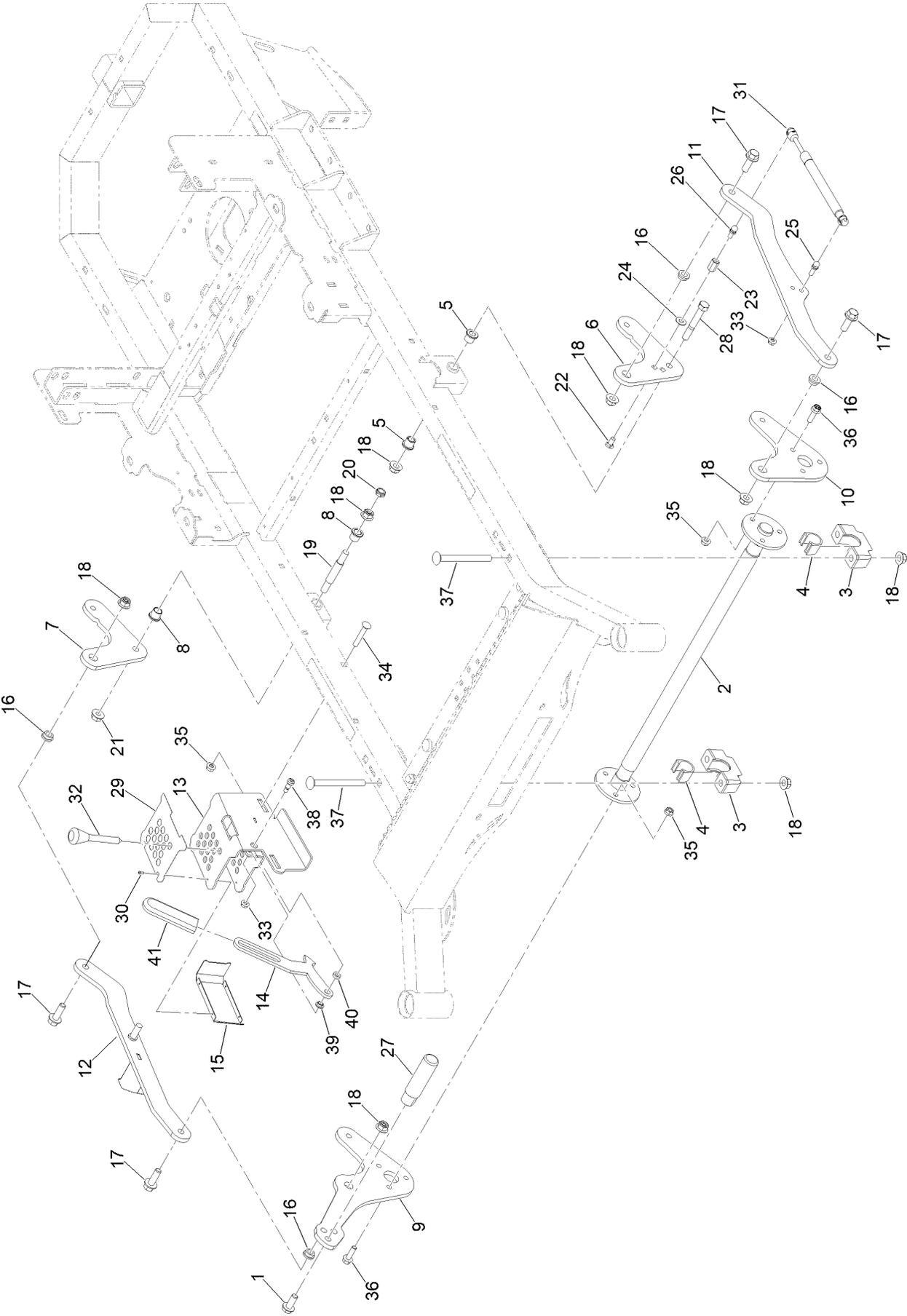
# Electrical Assembly



## Electrical Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-8876	1	Insulator-Battery	14	486-0016-00	1	Mwr Positive Battery Cable 25In
2	413-0020-00	2	3/8-16 Hex Flange Nut W/Serr Zinc Yellow	15	486-0017-00	1	Mwr Negative Cable 28
3	1-803038	2	Wingnut	16	486-0042-00	1	Full Beam With Lighted Helmet Light Bar
4	3231-6	2	Screw-CARR	17	486-0060-00	1	PTO Switch
5	618-1084-00	2	1/4In-20X8In GR5 Carriage Bolt	18	486-0062-00	1	Ignition Switch
6	321-4	2	Screw-HH	19	486-0065-00	1	2023 Mwr Key
7	148-0191	1	Fair-Rite Round Cable Snap-It Size B	20	515-0038	2	Washer-Flat
8	148-0219-05	1	Fair-Rite Bracket Painted	21	677-2075-00	1	12 Volt Auxilliary Plug
9	148-0235	1	Battery - Etx30La - 400CCA	22	3290-379	13	Tie-Cable
11	436-0003-00	1	Straight Insulating Terminal Cover	23	148-1034	1	Harness-Wire
12	439-0008-00-P11	1	Mwr Battery Box	24	148-1088	1	Hour Meter
13	443-0001-00	1	Battery Hold Down	26	120-9551	2	Screw-HWH
				27	32180-030	1	Clip-Tie

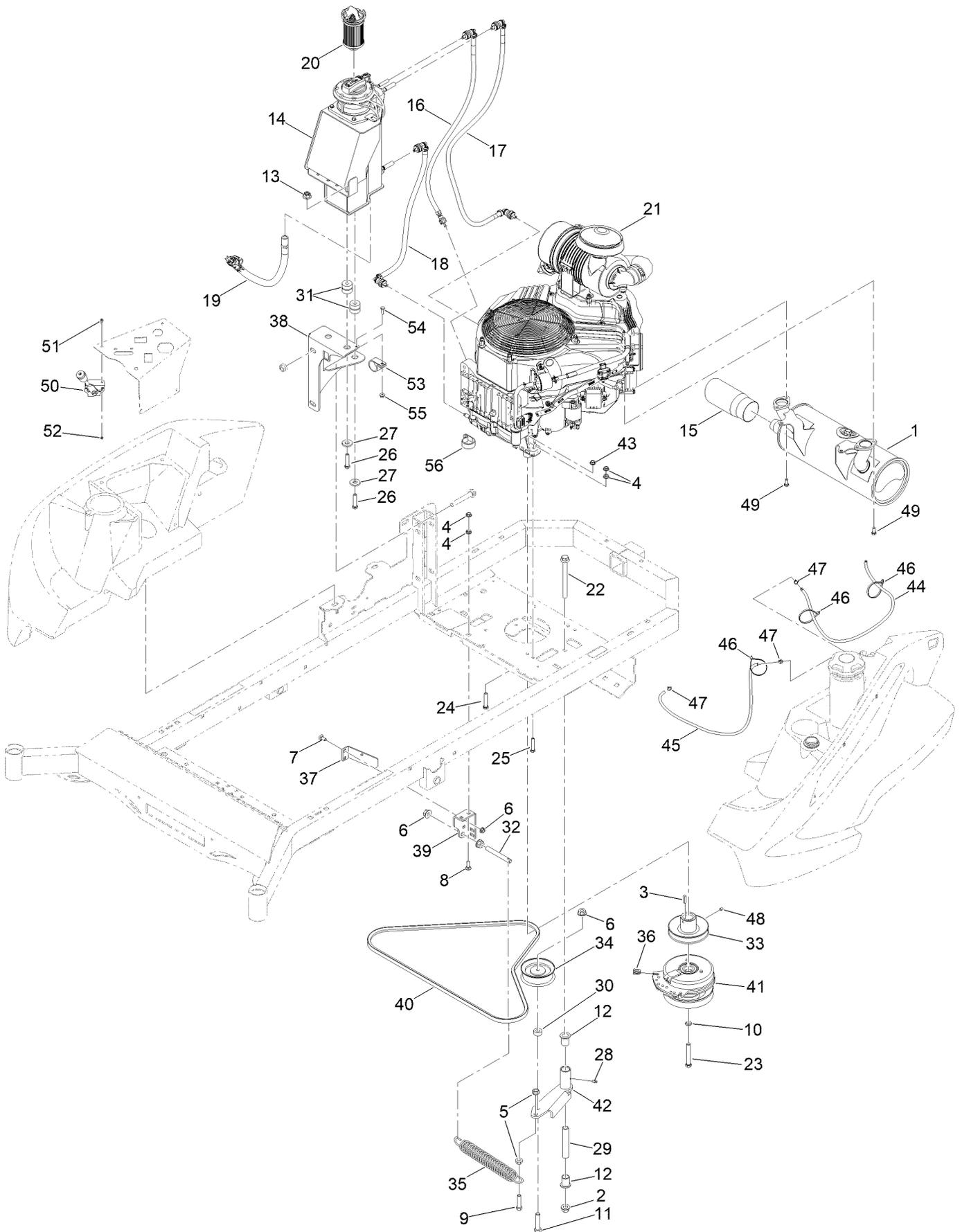
# Decklift Assembly



## Decklift Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	148-0095	1	1/2-13X1.25In Hex Flange Bolt (GR.8) Yz	23	148-0422	1	Hex Coupling Nut - Reducer (3/8" To 5/16
2	148-1074	1	Decklift ASM-Front	24	419-0007-00	1	Washer-Flat
3	148-1085	2	Support-Bearing Housing	25	487-0008-00	1	5/16-18X1.286 Damper Ball Stud (.562 TI)
4	109-9410	2	Bearing-Cross Shaft, Front	26	487-0005-00	1	5/16-18X1.286 Damper Ball Stud (.562 TI)
5	135-5694	2	Bushing-Flange	27	148-0951	1	Pedal
6	148-1003-P11	1	(Rz Rear HOC Hanger)	28	418-0042-00	1	1/2-13 X 3-1/2 Hex C/S GR 5 Zinc Yellow
7	148-0418-P11	1	Arm-Decklift Rear (3/8")	29	148-1036	1	Decal-Height Of Cut
8	135-9063	2	Bushing-Flange	30	923786	4	Rivet
9	148-0950-P11	1	Lever-Lift	31	434-0001-00	1	Deck Assist Gas Spring
10	148-1075-P11	1	Plate-Decklift, Arm LH	32	420-0009-00	1	Magnetic Pin For Stand On Mwr
11	148-0940-P11	1	Link-HOC(Left Side)	33	413-0022-00	2	Nut-HF
12	148-0941-P11	1	Link ASM-HOC(Right Side Welded)	34	618-2023-00	2	Screw-CARR
13	148-0946-P11	1	Bracket-HOC ASM	35	413-0029-00	8	Nut-Hex
14	148-0943	1	Plate-Transport Lock	36	148-1087	6	Screw-HHF
15	148-0949-P11	1	Cover-HOC	37	148-1080	4	Screw-CARR
16	410-0009-00	4	1/2In ID X 3/4In OD X 3/8In Flange Bush	38	418-0083-00	1	3/8 X 1/2 Socket Shoulder Bolt Yz
17	100-6116	4	Screw-HHF	39	148-1211	1	Bushing-Flange
18	413-1005-00	10	1/2-13 Hex Flange 2-Way Rev Cntr L/Nyz	40	148-1212	1	Washer-Plain
19	418-0276-00	1	Rr Deck Height Bolt (Machined)	41	484-0002-00	1	Stand Up Mwr Brake Arm Grip
20	3296-45	1	Nut-Hex				
21	32128-49	1	Nut-HHF				
22	618-2068-00	1	3/8 X 3/4In GR 8 CARR Bolt Zinc				

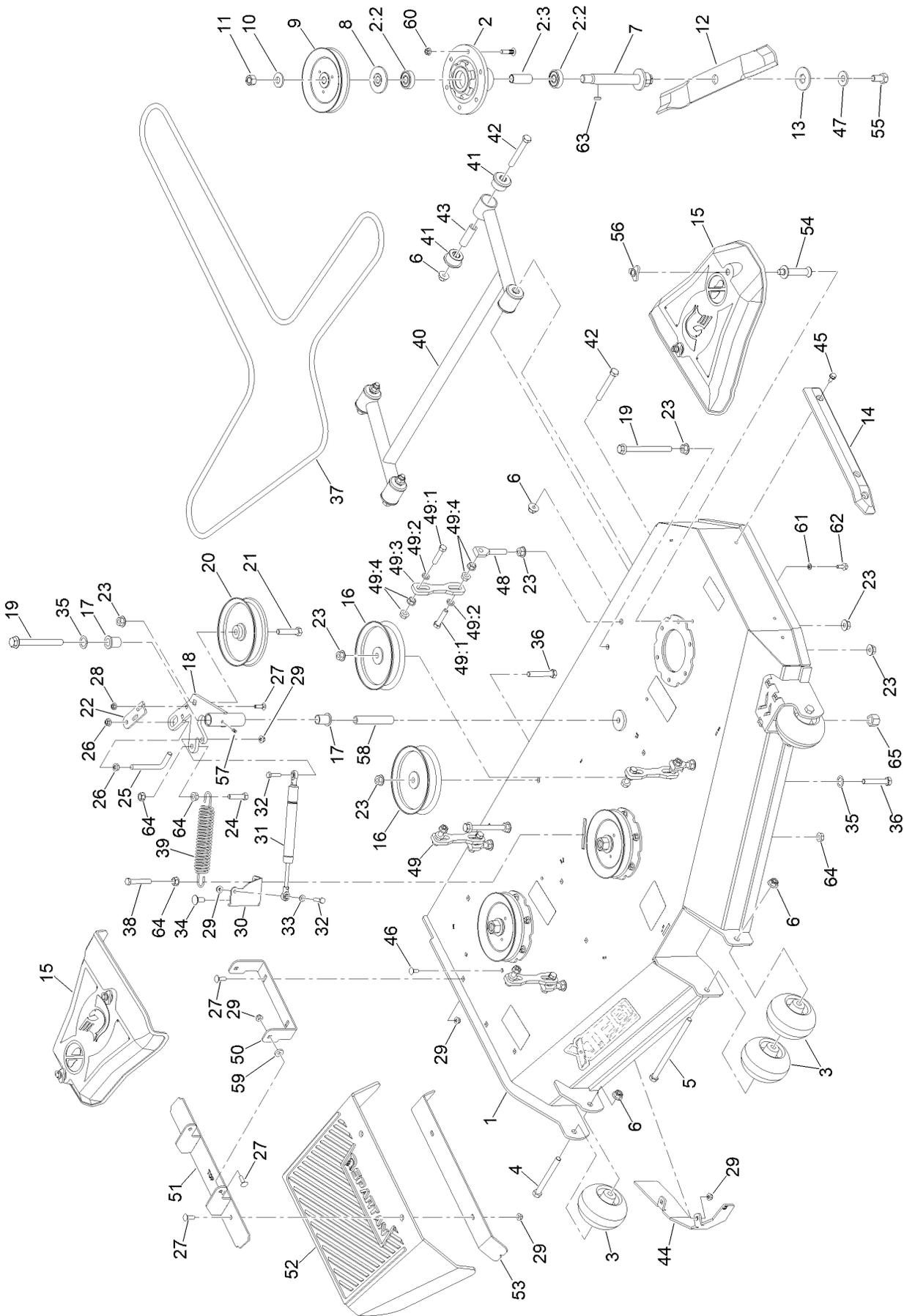
# Engine Assembly



## Engine Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	148-0221	1	Muff W/Spark Arrester 6.00Inod1.5In Tp	31	429-0005-00	3	Oil Guard Isolator
2	413-0002-00	1	Nut-Lock	32	430-0001-00	1	Mwr Pump Idler Spring Tensioner
3	1-807259	1	Key	33	433-0002-00	1	Mwr Hydraulic Pump Drive Pulley (B-Belt)
4	413-0022-00	8	Nut-HF	34	433-0012-00	1	4In Diesel And Economy Mwr Idler Pulley
5	32128-37	2	Nut-HF	35	434-0007-00	1	Mwr Deck Spring
6	32128-49	2	Nut-HHF	36	437-0025-00	1	Mwr Clutch Rotation Stop Brkt Sleeve
7	418-0008-00	2	Bolt-CARR	37	439-0132-00-05	1	Mwr Clutch Antirotation Brkt Black
8	418-0062-00	2	5/16-18 X 1-1/4 Carriage Bolt Zc/Yel	38	439-0199-00-P11	1	Mwr Oil Guard Tank Brkt Paint
9	324-7	1	Screw-HH	39	439-0244-00-05	1	Mwr Pump Idler Tensioning Brkt Black
10	3253-6	1	Washer-Lock	40	461-0006-00	1	Mwr Pump Belt Xd B X 69.40In Eff Lngth
11	418-0113-00	1	3/8-16 X 2 Hex Bolt GR 5 Zinc Yellow	41	470-0002-00	1	Warner PTO Clutch
12	410-0007-00	2	3/4In ID X15/16In OD X 1-1/8In Flng Bush	42	490-0814-00-05	1	4In Pump Idler Pulley Arm Assy
13	413-0013-00	4	3/8-16 Nylon Insert Flange L/Nut Yz	43	413-0020-00	7	3/8-16 Hex Flange Nut W/Serr Zinc Yellow
14	415-0017-00	1	Vanguard Oil Guard Tank	44	451-0002-00	20	Mwr Fuel Tank Black 3/16In Vent Tube 1Ft
15	415-0054-00	1	Mwr Chrome Exhaust Tip	45	751-1014-00	18	1/4In SAE J30R7 Bulk Hose 1Ft
16	415-0075-00	1	Oil Hose Assy Supply	46	3290-379	2	Tie-Cable
17	415-0076-00	1	Oil Hose Assy Scavenge	47	472-0004-00	2	1/2In (#8) Hose Clamp
18	415-0077-00	1	Oil Hose Assy Vent	48	418-0280-00	1	5/16-18 X 3/8 Socket Set Screw
19	415-0078-00	1	Oil Flex Drain Hose	49	418-0278-00	6	M8-1.25 X 20MM Hex Flange Bolt Zinc 10.9
20	415-0079-00	1	Oil Filter For Oil Guard	50	464-0006-00	1	Kawasaki EFI Throttle
21	415-0095-00	1	Vanguard 40HP EFI With Oil Guard	51	418-0055-00	2	10-24 X 1/2 Socket C/S 18-8 SS
22	418-0009-00	1	1/2-13 X 5-1/2 Hex Flange Bolt GR 8 Zy	52	110-3145	2	Nut-Lock
23	418-0022-00	1	7/16-20 X 3 Hex C/S GR 8 Zc Yellow	53	472-0001-00	1	1-1/4In Cushioned Loop Clamp Black
24	323-52	7	Screw-HH	54	321-4	1	Screw-HH
25	418-0024-00	1	5/16-18 X 1-3/4 Hex C/S GR 5 Zinc Yellow	55	104-7201	1	Nut-HF, NI
26	418-0051-00	3	3/8-16 X 1-3/4 Hex C/S GR 2 Zinc	56	472-0009-00	1	3/4 Epdm Cushion Clamp
27	419-0003-00	3	1/2 Fender Washer 1-1/4In OD Zinc				
28	424-0002-00	1	1/4In Drive Type Grease Fitting Yz				
29	425-0006-00	1	Mwr Inner Idler Spacer				
30	425-0007-00	1	Mwr Pulley Spacer				

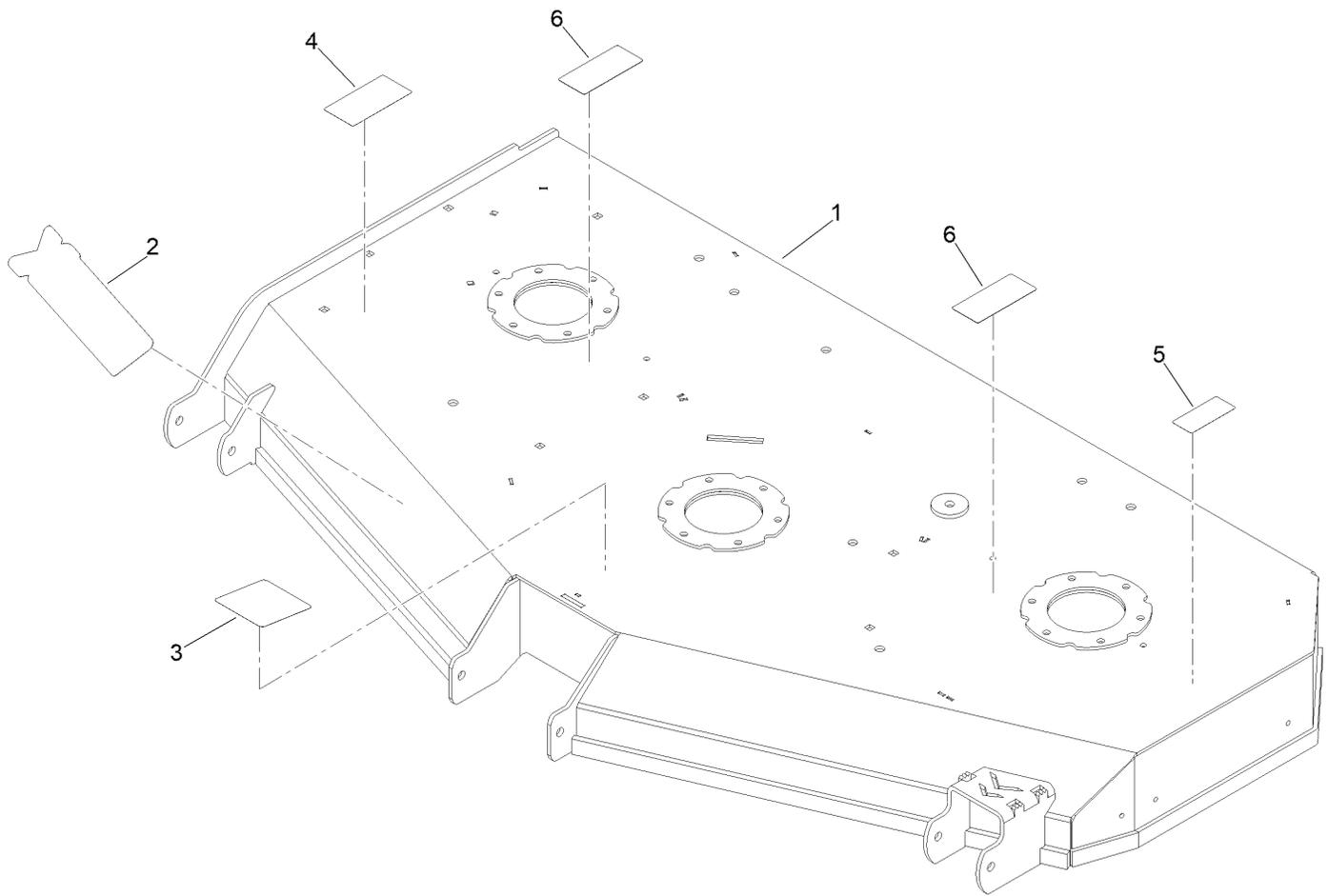
# 61 Inch Cutting Deck Assembly



## 61 Inch Cutting Deck Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	148-0787	1	ASM-Deck W/Decals	36	418-0246-00	2	1/2-13 X 2-3/4 Hex Flange Bolt (GR.8) Yz
2	148-0005	3	Spindle ASM 6" Deck	37	461-0002-00	1	61 Deck Belt
2:2	116-0720	2	Bearing-Ball	38	418-0013-00	1	Bolt-HH
2:3	148-0026	1	Spacer, Bearing	39	434-0007-00	1	Mwr Deck Spring
3	422-0061-00	4	Mwr Anti-Scalp Whl W/O Grease Fitting	40	490-0014-00-P11	1	54In/61In Deck Frame Stabilizer Painted
4	418-0016-00	2	Screw-HH	41	732-2000-00	8	Red A80 Susp Bushing
5	418-0015-00	1	1/2-13 X 8-1/2 Hex C/S GR 2 Zinc Yellow	42	418-0021-00	4	1/2-13 X 3-3/4 Hex C/S (GR.5) Zc/Yel
6	413-0002-00	7	Nut-Lock	43	732-2001-00	4	UTV A-Arm Bushing Sleeve
7	148-0106	3	Shaft - Spindle	44	148-0208-05	1	Baffle-Wiper 61 Painted Black
8	116-1286	3	Guard,Bearing Top .989	45	9264964	3	Screw-HWH, Thread Cut
9	148-0030	3	Pulley	46	418-0008-00	2	Bolt-CARR
10	148-0113	3	M20 Spring Washer (44.5Mmod/ 3.3MM THK)	47	148-0114	3	M16 Spring Washer (39Mmod/ 3.9MM THK)
11	148-0111	3	M20X1.5 C8.8 Hex Nut	48	448-0001-00	4	Mwr Deck Height Adjustment Stud
12	148-0099	3	Blade-Rotary	49	435-0007-KT	4	Mwr Deck Susp Link Assy
13	148-0108	3	Washer-Hex	49:1	435-0007-00-P11	1	Mwr Deck Susp Link Paint
14	429-0001-00	1	Mwr Nylon Deck Guard	49:2	324-8	2	Screw-HH
15	148-0093	2	Cover-Belt	49:3	419-0010-00	2	.443 ID X .749 OD X .125 THK Nylon Black
16	433-0015-00	2	6-3/4In Idler Pulley 15/16In Spacer Assy	49:4	32128-37	4	Nut-HF
17	410-0007-00	2	3/4In ID X15/16In OD X 1-1/8In Flng Bush	50	439-0111-00-P11	1	Mwr Chute Mtg Brkt Painted
18	490-0019-00-P11	1	Mwr Deck Idler Pulley Arm Assy Paint	51	490-0056-00-P11	1	Rt/Srt Deck Chute Hinge Assy Paint
19	418-0009-00	3	1/2-13 X 5-1/2 Hex Flange Bolt GR 8 Zy	52	481-0011-00	1	2020 Rt/Srt Rubber Discharge Chute
20	433-0014-00	1	6-3/4In Idler Pulley 7/16In Spacer ASM	53	439-0190-00-P11	1	2020 Deck Chute Hinge Backer Brkt Paint
21	325-9	1	Screw-HH	54	148-0094	4	Pin-Belt Cover
22	439-0257-00-P11	1	Deck Idler Pulley Belt Retnr Brkt Paint	55	148-0109	3	M16X1.5-30MM C10.9 Hex Bolt
23	32128-49	15	Nut-HHF	56	148-0234	4	Nut-Knob
24	324-7	1	Screw-HH	57	424-0002-00	1	1/4In Drive Type Grease Fitting Yz
25	148-1137	1	Bolt-L	58	425-0006-00	1	Mwr Inner Idler Spacer
26	413-0020-00	2	3/8-16 Hex Flange Nut W/Serr Zinc Yellow	59	419-0006-00	2	.312 ID X .875OD X .1875 THK F/W NYL
27	418-0060-00	8	5/16-18 X 1 Carriage Bolt GR 8 Yz	60	413-0029-00	18	Nut-Hex
28	413-0022-00	2	Nut-HF	61	3253-4	4	Washer-Lock
29	413-0027-00	10	Nut-HF, NI	62	116-7230	4	Screw-HHF
30	439-0335-00-P11	1	Deck Belt Idler Damper Mtg Brkt Painted	63	148-0118	3	6MM X 6MM X 20MM Rounded Machine Key
31	434-0009-00	1	Idler Gas Spring	64	32128-37	5	Nut-HF
32	322-47	2	Screw-HH	65	3296-23	1	Nut-Lock, NI
33	413-0016-00	1	.312Idx.625Odx.062 THK Thrust Brg Oi Brz				
34	3232-1	1	Screw-CARR				
35	418-0110-00	1	.767Idx1.125Odx.016 THK Trip Wv Washer				

# Deck Decal Assembly No. 148-0787

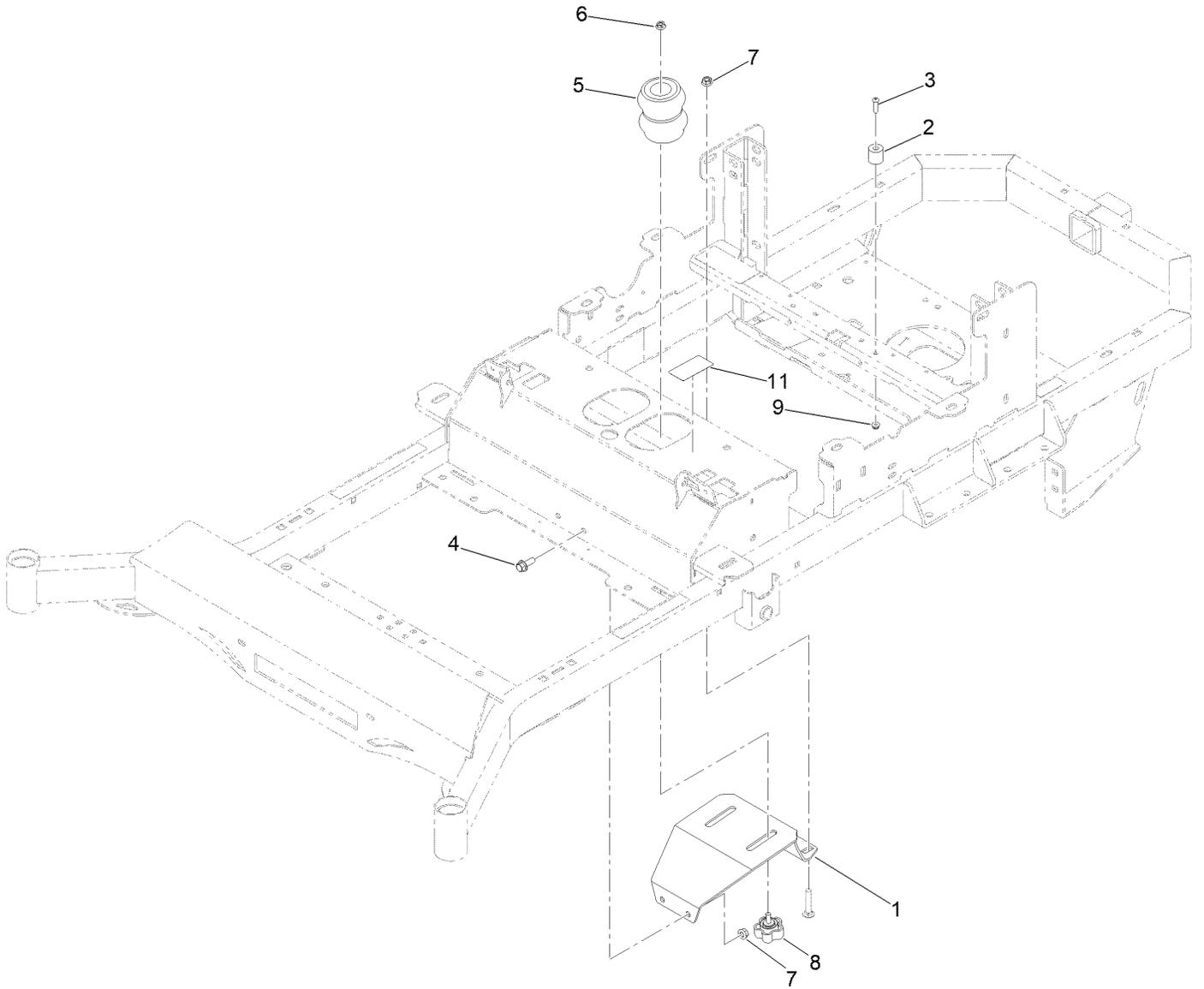


## Deck Decal Assembly No. 148-0787 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Deck ASM-61 Painted ●	4	132-0872	1	Decal-Danger, Deck
2	148-0848	1	Decal-Deck, 61-Xft	5	148-0430	1	Decal-Safety Blade Torque
3	148-0260	1	Decal-Deck Belt Routing	6	125-6127	2	Decal-Rotating Fan Hazard

● Not serviced separately

# Seat Suspension Assembly



## Seat Suspension Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	490-0021-00-05	1	Mwr Seat Susp Brkt Black	7	413-0020-00	2	3/8-16 Hex Flange Nut W/Serr Zinc Yellow
2	729-1000-00	2	Hood Rest Rubber Bumper	8	445-0006-00	2	5/16-18X3/4 SI 5-Lobe Male Knob 1.90 DIA
3	418-0039-00	2	1/4-20 X 1 Button Socket C/S 18-8 SS	9	104-7201	2	Nut-HF, NI
4	131-2220	2	Screw-HHF	11	148-0857	1	Decal-Weight, Seat
5	487-0003-00	2	Srt Rr Susp And Seat Ft Elastomer Tcb-3				
6	413-0024-00	2	5/16-18 Hex Serrated Lg Flange L/Nut Zc				

