



# RT Pro 54in Mower

Model No. SRPR254730KT

## Parts Catalog



# Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

## Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

## Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

## Reference Numbers Indicating Quantity

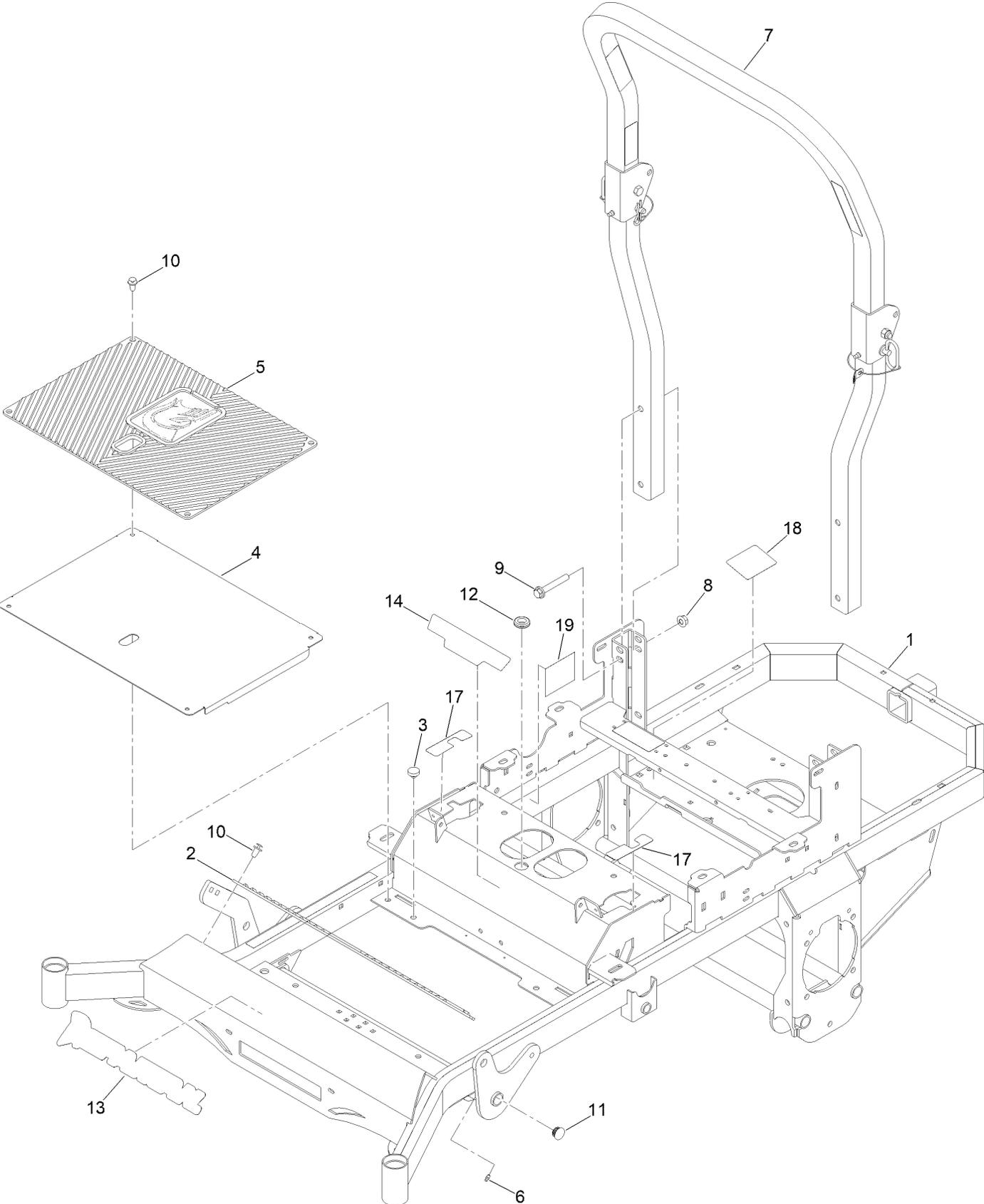
In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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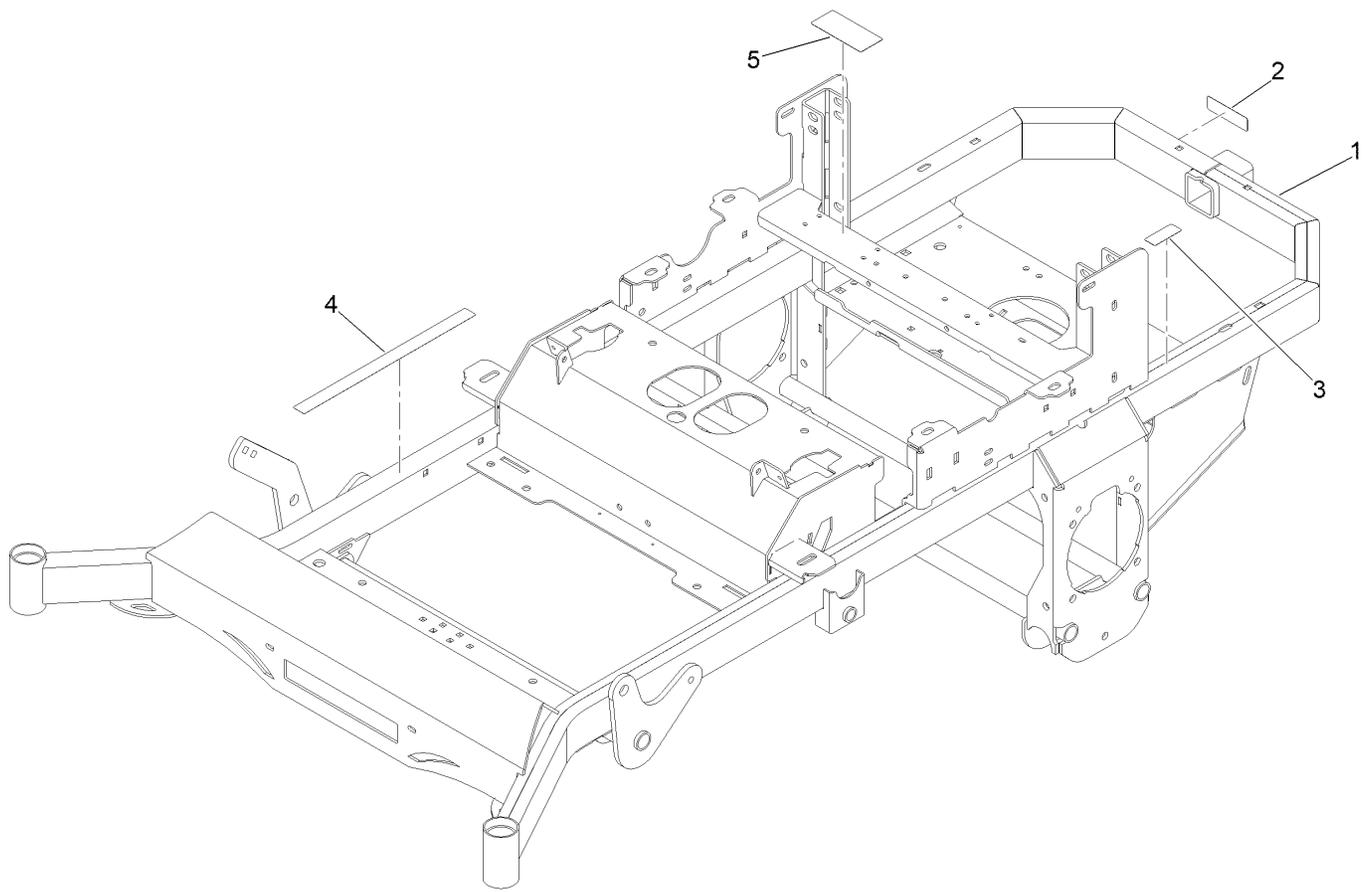
# Main Frame Assembly



## Main Frame Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	148-0444	1	ASM Frame W/ Decals	10	414-0002-00	10	8MM Push Type Retainer Nylon Black
2	481-0005-00	1	Mwr Rubber Foot Rest Mat	11	414-0015-00	2	1-1/4 In Round Tube Plug
3	429-0002-00	4	Push-In Rubber Bumper Mwr Floor	12	240-6	1	Grommet-Rubber
4	439-0007-00-P11	1	Mwr Floorboard Paint	13	148-0801	1	Decal-Spartan, Front
5	481-0006-00	1	Mwr Logo Floor Mat	14	491-0203-00	1	2022 Rt-Pro W/Gt Trac Decal
6	624-1000-00	2	1/4 Drive Type Straight Grease Fittng Zc	17	148-0259	1	Decal-Motion Control
7	497-0002-00	1	Mwr Fold Down ROPS	18	148-0477	1	Decal-Pump Belt Routing-Tuff Torq
8	413-0014-00	4	1/2-13 Hex Stover Locknut GR C Zinc	19	148-0426	1	Decal-E P A
9	418-0019-00	4	Bolt-HF				

# Frame with Decals Assembly No. 148-0444

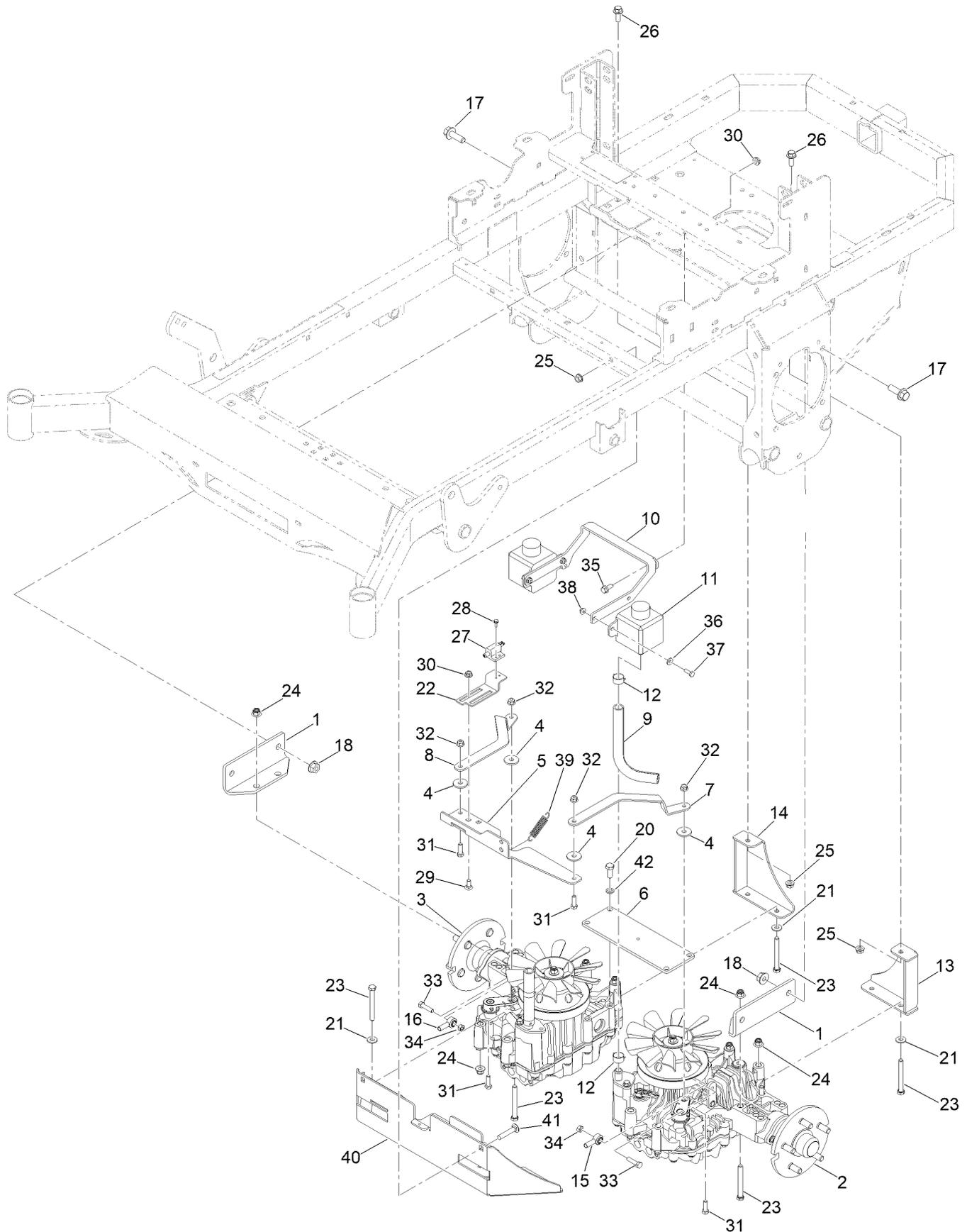


# Frame with Decals Assembly No. 148-0444 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Frame ASM - Rt Painted ●	4	142-7754	1	Decal-Warning
2	147-7364	1	Decal-Hitch	5	125-6127	1	Decal-Rotating Fan Hazard
3	127-0392	1	Decal-Hot Surface				

● Not serviced separately

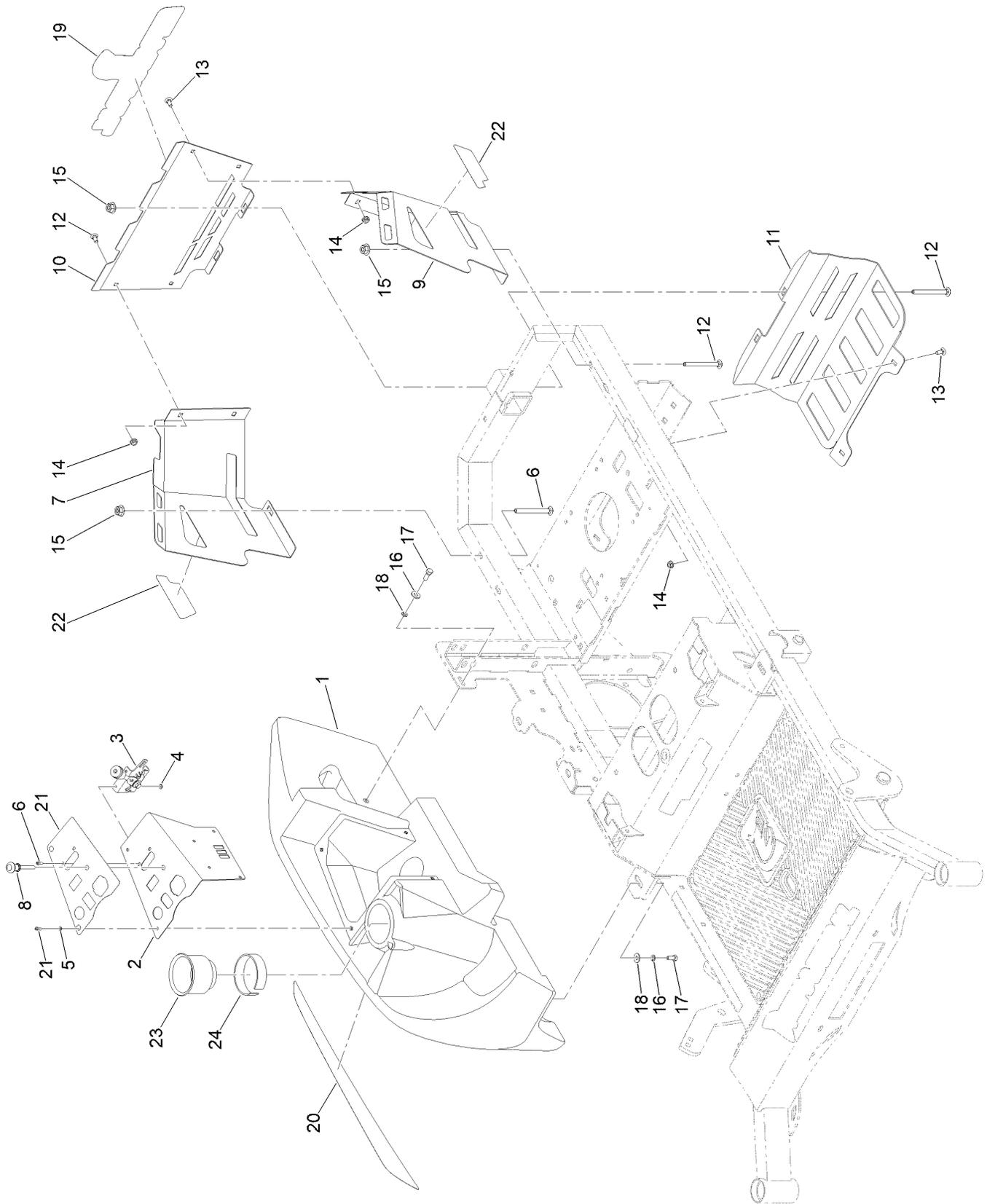
# Transmission Assembly



## Transmission Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	439-0828-00-P11	2	Tt13 Drive Motor Mounting Bracket	20	618-2100-00	4	M10 X 1.5 X 25MM TAP Bolt
2	450-0067-00	1	2023 Tzt-13 Lt Side Hydro Transmission	21	419-0007-00	12	Washer-Flat
3	450-0068-00	1	2023 Tzt-13 Rt Side Hydro Transmn	22	439-0827-00-P11	1	Tt13 Brake Interlock Bracket: Painted
4	419-0028-00	4	Flt Washer 1.25Odx.38ldx.125 THK Pla	23	618-2073-00	12	3/8In-16X3-1/4In Hex HD Cap Scr
5	439-0829-00-P11	1	Tt13 Brake Rod Bracket	24	613-5202-00	12	3/8-16 Nylock Flange Nut
6	426-0243-00-P11	1	Tt13 Transmission Mount Brace	25	413-0020-00	4	3/8-16 Hex Flange Nut W/Serr Zinc Yellow
7	426-0244-00-P11	1	Tt13 Brake Rod Plate Left Side	26	131-2220	2	Screw-HHF
8	426-0242-00-P11	1	Tt13 Brake Rod Plate Right Side	27	486-0030-00	1	No Plunger Limit Switch
9	451-0001-00	19	Mwr 5/8In Hydraulic Hose, 1Ft	28	418-0032-00	2	8-32 X 1/2 Ind. HWH Slot Type F Tcs Zinc
10	148-0514-P11	1	Bracket-Reservoir	29	418-0008-00	2	Bolt-CARR
11	567-0002-00	2	Rt-Pro Tt13 1/4 Liter Hydr Fluid Resrv	30	413-0022-00	4	Nut-HF
12	472-0013-00	4	22MM Hose Clamp (Ctb-22ST-Fk)	31	AU426-516	4	Screw-HH
13	490-0072-00-P11	1	Tt13 Drive Motor Mounting Rear Left Brkt	32	413-0027-00	4	Nut-HF, NI
14	490-0073-00-P11	1	Tt13 Drive Motor Mounting Rear Right Brk	33	322-47	2	Screw-HH
15	410-0070-00	1	5/16-24 Spher Rod End Zinc LH Thd Fem	34	148-0178	2	5/16-24 NYL INS L/N GR.8 Zc/Yel
16	410-0071-00	1	5/16-24 Spher Rod End Zinc RH Thd Fem	35	116-7230	2	Screw-HHF
17	100-6116	4	Screw-HHF	36	619-0010-50	4	1/4 Flat Washer Black 18-8 Black Zinc
18	32128-49	4	Nut-HHF	37	321-4	4	Screw-HH
				38	104-7201	4	Nut-HF, NI
				39	434-0003-00	1	Mwr Brake Pedal Release Spring
				40	439-0830-00-P11	1	Tt13 Battery Box Mount Plate Painted
				41	3231-6	2	Screw-CARR
				42	48-9590	4	Washer-Lock

# Body Styling Assembly



## Body Styling Assembly (continued)

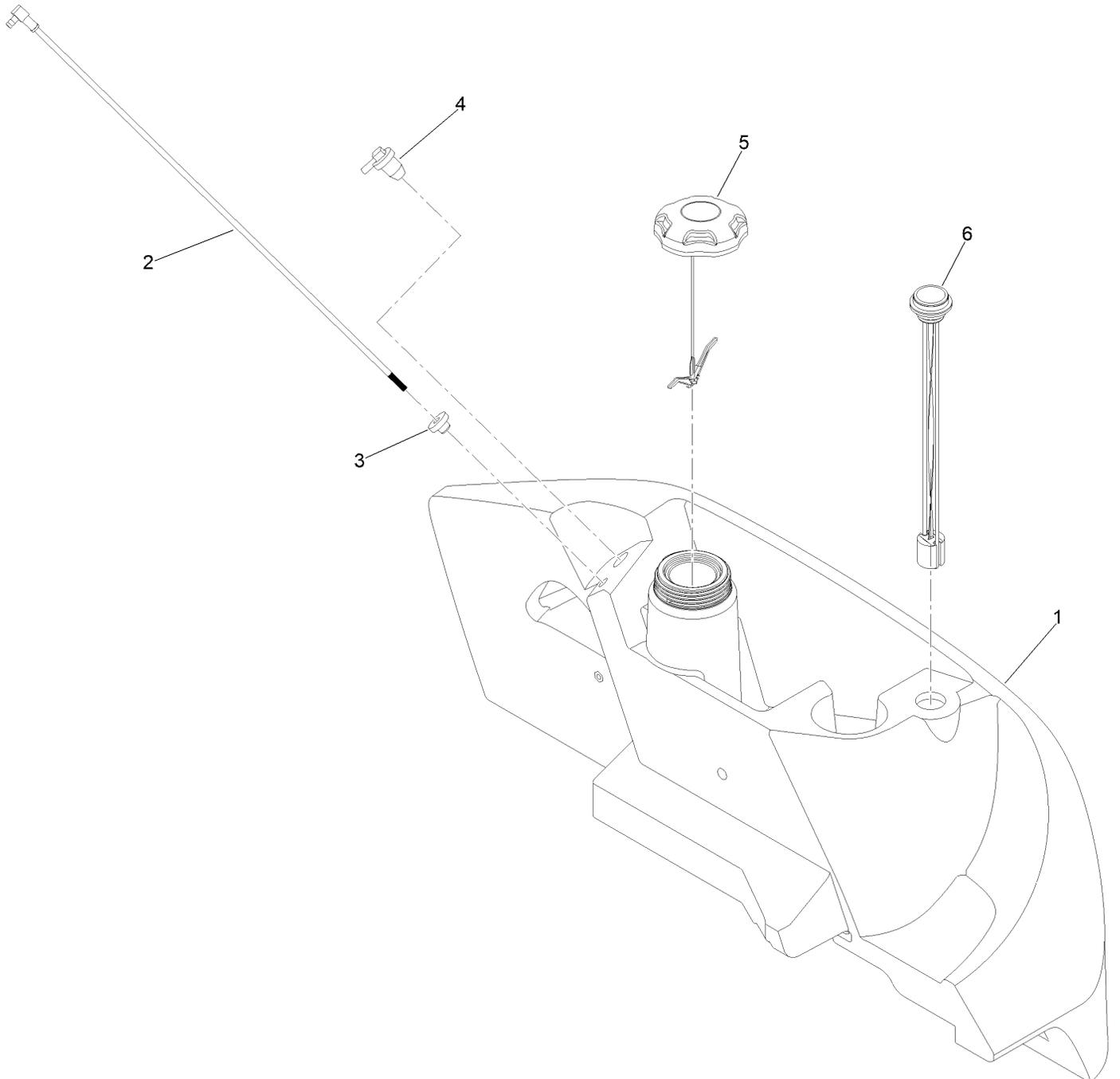
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	148-0307	1	Console W/ Cupholder	11	148-1172-P11	1	Muffler Guard [gray]
2	439-0895-00-P11	1	Control Panel Brkt Individ Controls Paint	12	418-0018-00	4	3/8-16 X 4 Carriage Bolt Zinc
3	464-0001-00	1	Mwr Throttle Cable Assy W / Handle	13	418-0008-00	6	Bolt-CARR
4	110-3145	2	Nut-Lock	14	413-0022-00	6	Nut-HF
5	419-0011-00	4	#10 Split Lockwasher 18-8 SS	15	413-0029-00	4	Nut-Hex
6	418-0055-00	6	10-24 X 1/2 Socket C/S 18-8 SS	16	419-0007-00	4	Washer-Flat
7	439-0691-00-P11	1	2021 Rt/Srt Engr Cowling Rtpainted	17	418-0054-00	4	Screw-HH
8	464-0002-00	1	Mwr Choke Cable Assm	18	3253-4	4	Washer-Lock
9	439-0692-00-P11	1	2021 Rt/Srt Engr Cowling Lt Painted	19	491-0040-00	1	Mwr Rr Spartan Logo
10	148-0896-P11	1	Plate - Engine Cowling	20	148-0845	1	Decal-Tank
				21	148-0467	1	Decal- Console, Keyswitch
				22	491-0171-00	2	Rt-Pro Model Decal
				23	780-2220-00	1	Cup Holder
				24	148-0770	1	Tape-Foam



## Fuel Tank Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	467-0001-00	1	Mwr Gasoline Fuel Tank Assy	8	418-0045-00	2	3/8-16 X 1 Carriage Bolt Yz GR.8
2	451-0002-00	10	Mwr Fuel Tank Black 3/16In Vent Tube 1Ft	9	418-0054-00	4	Screw-HH
3	439-0448-00-P11	1	Rt/Srt Gas Tank Support Painted	10	413-0020-00	2	3/8-16 Hex Flange Nut W/Serr Zinc Yellow
4	472-0004-00	2	1/2In (#8) Hose Clamp	11	148-0844	1	Decal-Tank
5	481-0004-00	1	Rubber Tank Storage Compartment Insert	12	751-1014-00	10	1/4In SAE J30R7 Bulk Hose 1Ft
6	419-0007-00	4	Washer-Flat	13	472-0006-00	2	19MM Hose Clamp
7	3253-4	4	Washer-Lock	14	429-0002-00	1	Push-In Rubber Bumper Mwr Floor

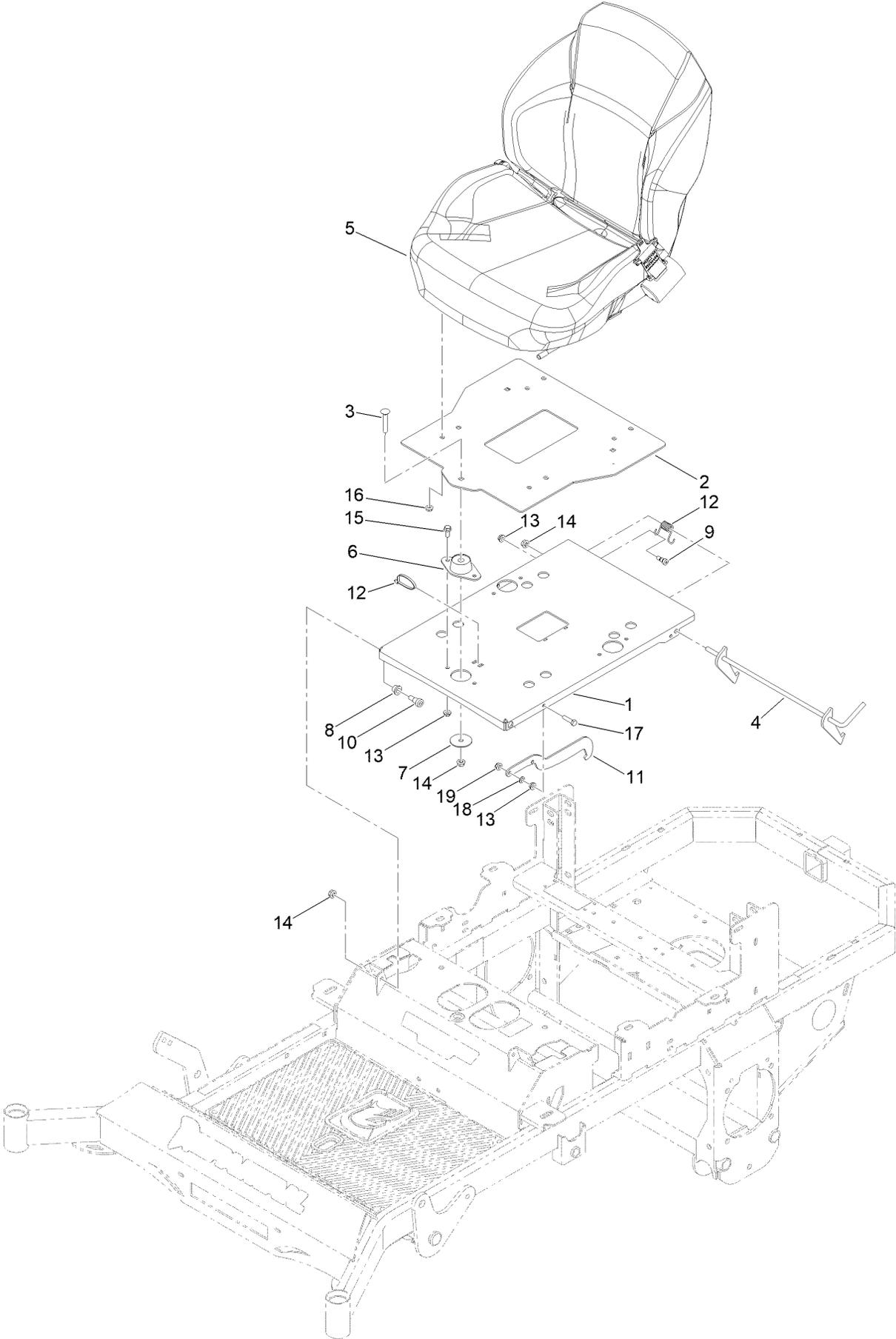
# Fuel Tank Assembly No. 467-0001-00



## Fuel Tank Assembly No. 467-0001-00 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	467-0011-00	1	Rz Fuel Pickup Tube (Solar Tank)	4	467-0006-00	1	Remote Tank Vent Valve W/Grommet
2	467-0012-00	1	25.14In Fuel Pickup Tube W/Filter Screen	5	467-0008-00	1	Kelch Tank Fill Neck Non-Ventcap(204541)
3	467-0005-00	1	Fuel Pickup Tube Gromm Nitrdapco 10672	6	467-0035-00	1	Rt/Srt Rochester Fuel Gauge

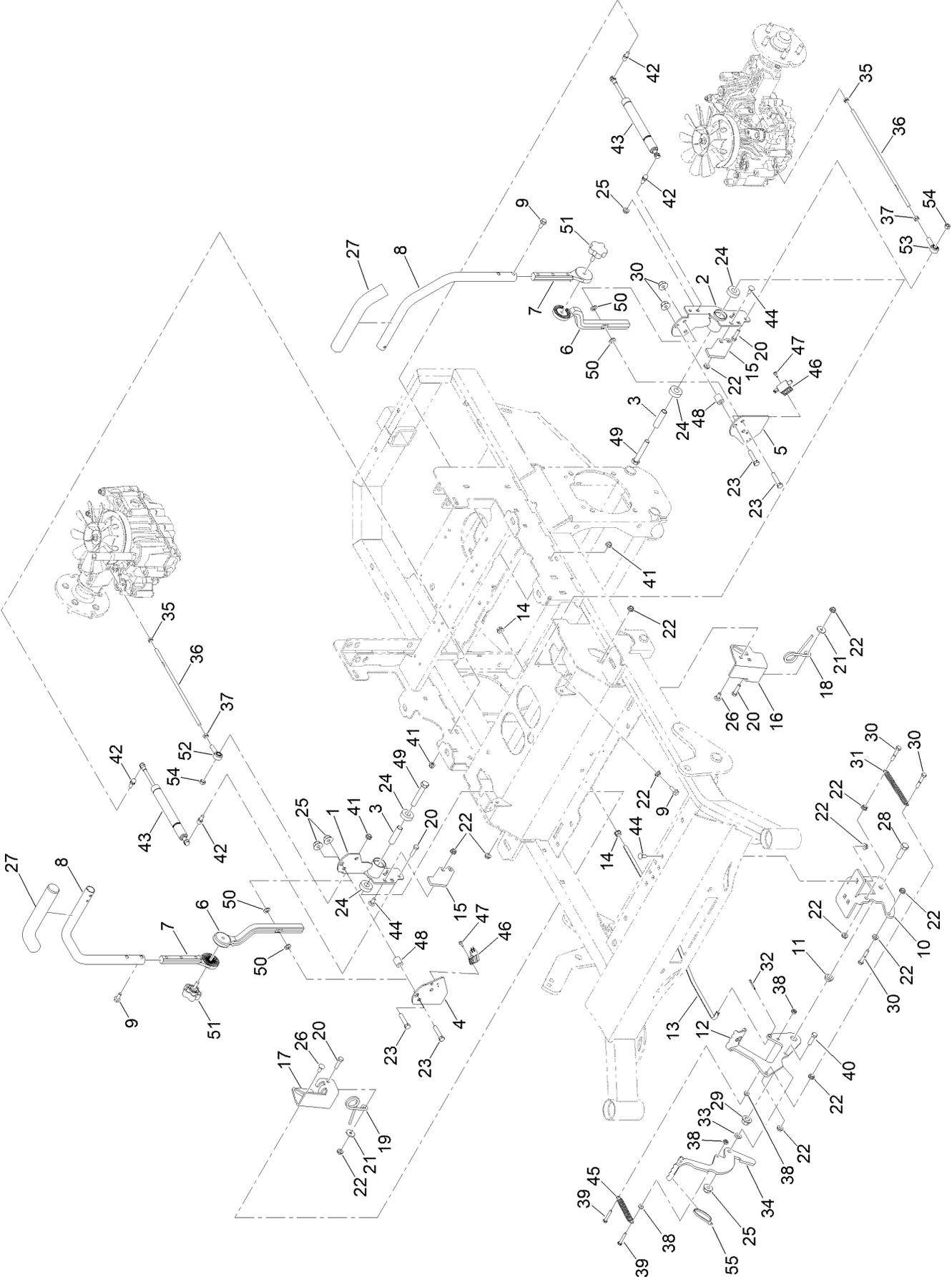
# Seat Assembly



## Seat Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	148-0290	1	ASM, Plate-Seat Base Upgrade W/ Decals	10	418-0038-00	2	1/2 X 1/2 Socket Shoulder Bolt Zc Yellow
2	426-0231-00-P11	1	2019 Upgrade Seat Plate Paint	11	439-0065-00-P11	1	Mwr Seat Latch Hook Paint
3	618-2023-00	3	Screw-CARR	12	434-0004-00	1	Mwr Seat Latch Spring
4	490-0011-61	1	Mwr Seat Latch Release Assy Abc	13	413-0022-00	8	Nut-HF
5	471-0035-00	1	Rt Pro Seat	14	413-0029-00	6	Nut-Hex
6	487-0007-00	3	Floating Seat Damper-Stiffer	15	116-7230	6	Screw-HHF
7	419-0022-00	3	3/8 X 2In OD Fender Washer Yz	16	413-0019-00	4	5/16-18 Nylon Insert Flange L/Nut Zc
8	410-0010-00	2	1/2In ID X 5/8In OD X 1/2In Flange Bush	17	322-47	1	Screw-HH
9	1-809056	1	Screw-HSH Shldr	18	413-0016-00	1	.312Idx.625Odx.062 THK Thrust Brg Oi Brz
				19	413-0027-00	1	Nut-HF, NI

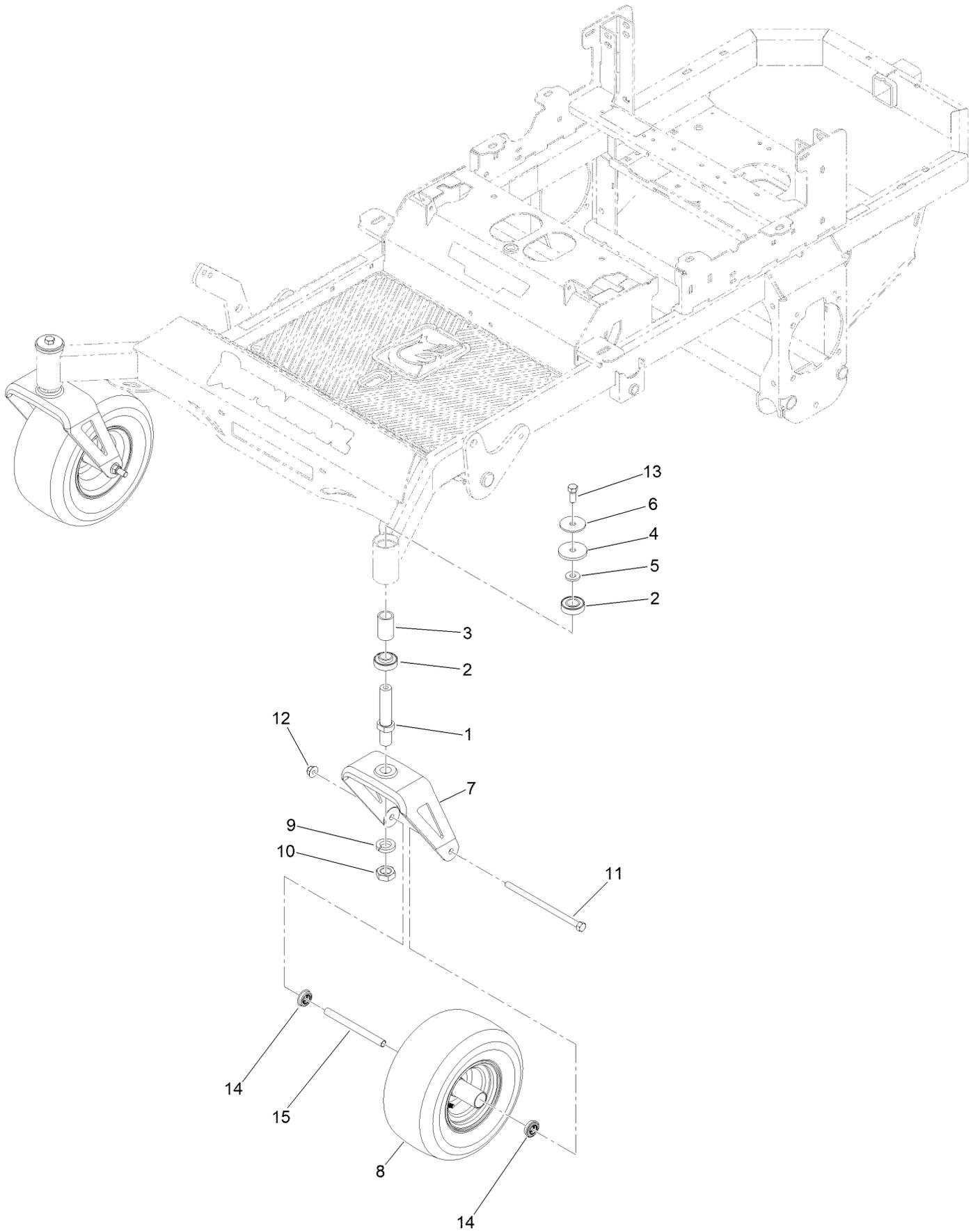
# Motion Control and Parking Brake Assembly



# Motion Control and Parking Brake Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	148-0245-P11	1	Motion Control Brkt	29	413-0002-00	1	Nut-Lock
2	148-0246-P11	1	Motion Control Brkt	30	418-0027-00	3	Bolt-HH
3	425-0004-00	2	Mwr Drive Arm Hub / Deck Lift Arm Spacer	31	434-0015-00	1	2020 Mwr Brake Pedal Tension Spring
4	426-0003-00-P11	1	Rt Control Arm Limit Switch Plate Paint	32	3272-11	1	Pin-Cotter
5	426-0002-00-P11	1	Lt Control Arm Limit Switch Plate Paint	33	413-0052-00	1	3/8 ID X 3/4 OD X .125 THK Bronze Washer
6	431-0002-00	2	Adjustable Lwr Drive Arm	34	490-0017-00-P11	1	Mwr Brake Unlock Lever Assy Painted
7	431-0003-00	2	Adjustable Upp Drive Arm	35	3220-20	2	Nut-Jam
8	403-0020-10-P11	2	Mower Drive Handle Tube Abc	36	435-0033-00	2	1310 Ttq Drive Arm Rod
9	116-7230	6	Screw-HHF	37	09207	2	Nut
10	439-0009-00-P11	1	Mwr Frame Brake Mtg Brkt Paint	38	413-0012-00	4	1/4-20 Hex Flange Nut
11	410-0009-00	1	1/2In ID X 3/4In OD X 3/8In Flange Bush	39	418-0029-00	2	1/4-20 X 1-1/4 Hex C/S GR 2 Zinc
12	490-0016-00-P11	1	Mwr Brake Lock Lever Assy Painted	40	323-7	1	Screw-HH
13	435-0032-60	1	Ttq 1310 Brake Rod	41	413-0019-00	4	5/16-18 Nylon Insert Flange L/Nut Zc
14	413-0020-00	2	3/8-16 Hex Flange Nut W/Serr Zinc Yellow	42	487-0005-00	4	5/16-18X1.286 Damper Ball Stud (.562 TI)
15	148-0185-P11	2	Reverse Detent Kick Plate	43	487-0001-00	2	Control Arm Damper
16	148-0187-P11	1	Reverse Dentent Spring Base (LH)	44	418-0008-00	7	Bolt-CARR
17	148-0186-P11	1	Reverse Dentent Spring Base (RH)	45	434-0003-00	1	Mwr Brake Pedal Release Spring
18	148-0262	1	Spring- Lt Reverse Detent	46	486-0030-00	2	No Plunger Limit Switch
19	138-7539	1	Spring-Torsion	47	418-0032-00	4	8-32 X 1/2 Ind. HWH Slot Type F Tcs Zinc
20	322-47	4	Screw-HH	48	425-0003-00	4	Mwr Drive Arm Spacer
21	619-4004-00	2	Striker Post Fender Washer	49	418-0050-00	2	1/2-13 X 3 Hex C/S GR 5 Zinc W/Loctite
22	413-0022-00	21	Nut-HF	50	410-0011-00	4	3/8 X 3/4 Bronze Washer
23	418-0051-00	6	3/8-16 X 1-3/4 Hex C/S GR 2 Zinc	51	148-0228	2	5/16-18 X 1 SI 5-Lobe Male ST Knob 1.90
24	410-0005-00	4	5/8In ID X 1-3/8In OD X 7/16In THK Brg	52	410-0070-00	1	5/16-24 Spher Rod End Zinc LH Thd Fem
25	413-0013-00	7	3/8-16 Nylon Insert Flange L/Nut Yz	53	410-0071-00	1	5/16-24 Spher Rod End Zinc RH Thd Fem
26	418-0060-00	4	5/16-18 X 1 Carriage Bolt GR 8 Yz	54	148-0178	2	5/16-24 NYL INS L/N GR.8 Zc/Yel
27	484-0001-00	2	Control Arm Handle Grip	55	414-0001-00	1	6In (40 Lb) Cable Tie Nylon Uv
28	139-2631	1	Screw-HH				

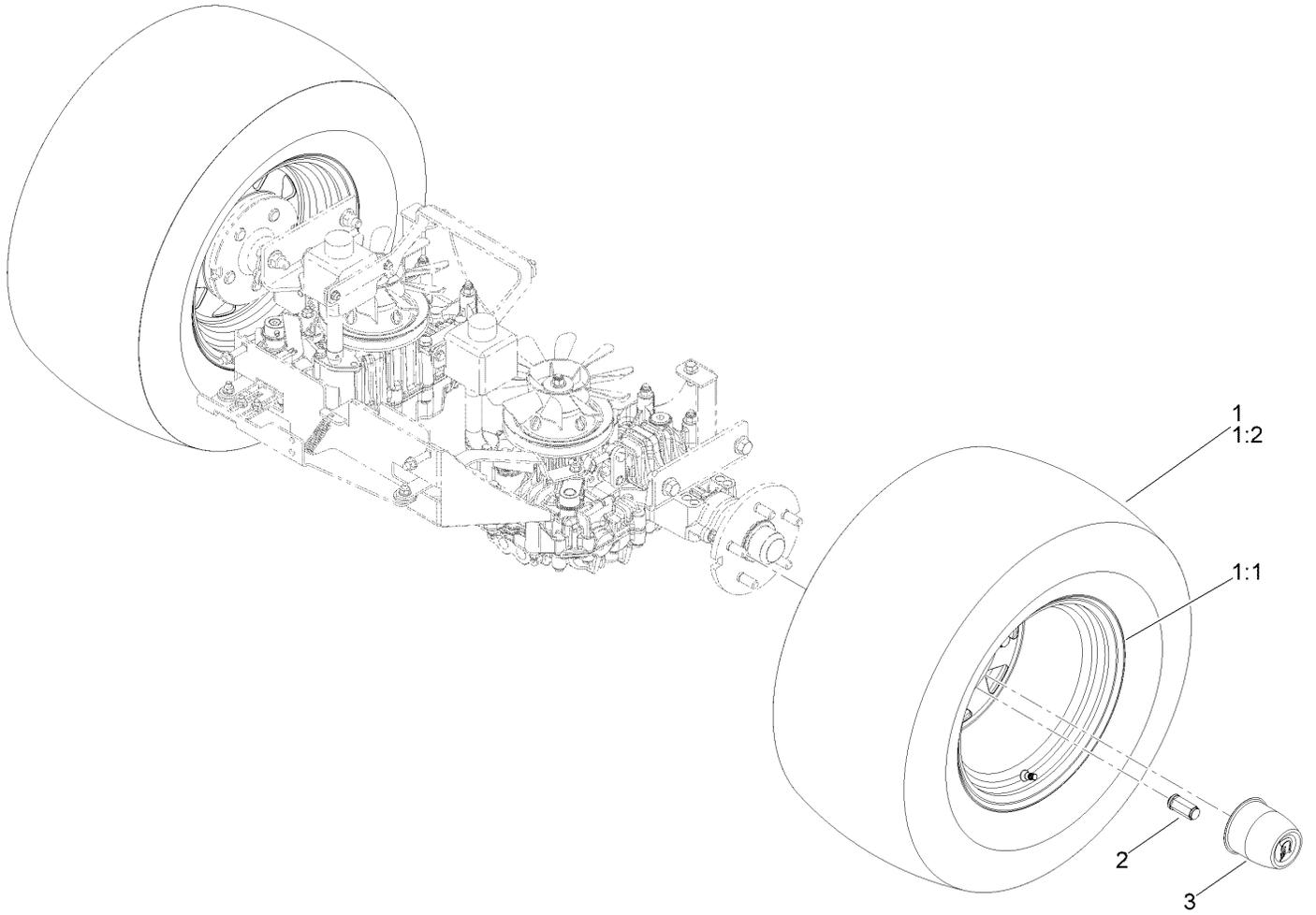
# Front Caster Tire Assembly



## Front Caster Tire Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	437-0019-00	2	Mwr Caster Shaft	8	422-0027-00	2	Rz/Rt Pro Ft Tire
2	103-3540	4	Bearing-Ball				Assy-Smooth Tread
3	425-0011-00	2	Caster Fork Shaft Bearing Spacer	9	419-0024-00	2	1In L/W Med Split Zc
4	419-0003-00	2	1/2 Fender Washer 1-1/4In OD Zinc	10	413-0063-00	2	Nut-Hex
5	419-0025-00	2	Ft Hub Plastic Washer	11	325-24	2	Screw-HH
6	426-0006-00-P11	2	Mwr Caster Shaft Washer	12	413-0002-00	2	Nut-Lock
7	423-0001-00-P11	2	Rt And Srt Caster Wheel Fork	13	418-0002-00	2	1/2-20 X 1-1/4 Hex Flange Bolt GR 8 Yz
				14	410-0018-00	4	Rz Ft Wheel Bearing
				15	425-0010-00	2	Mwr Ft Wheel Spanner

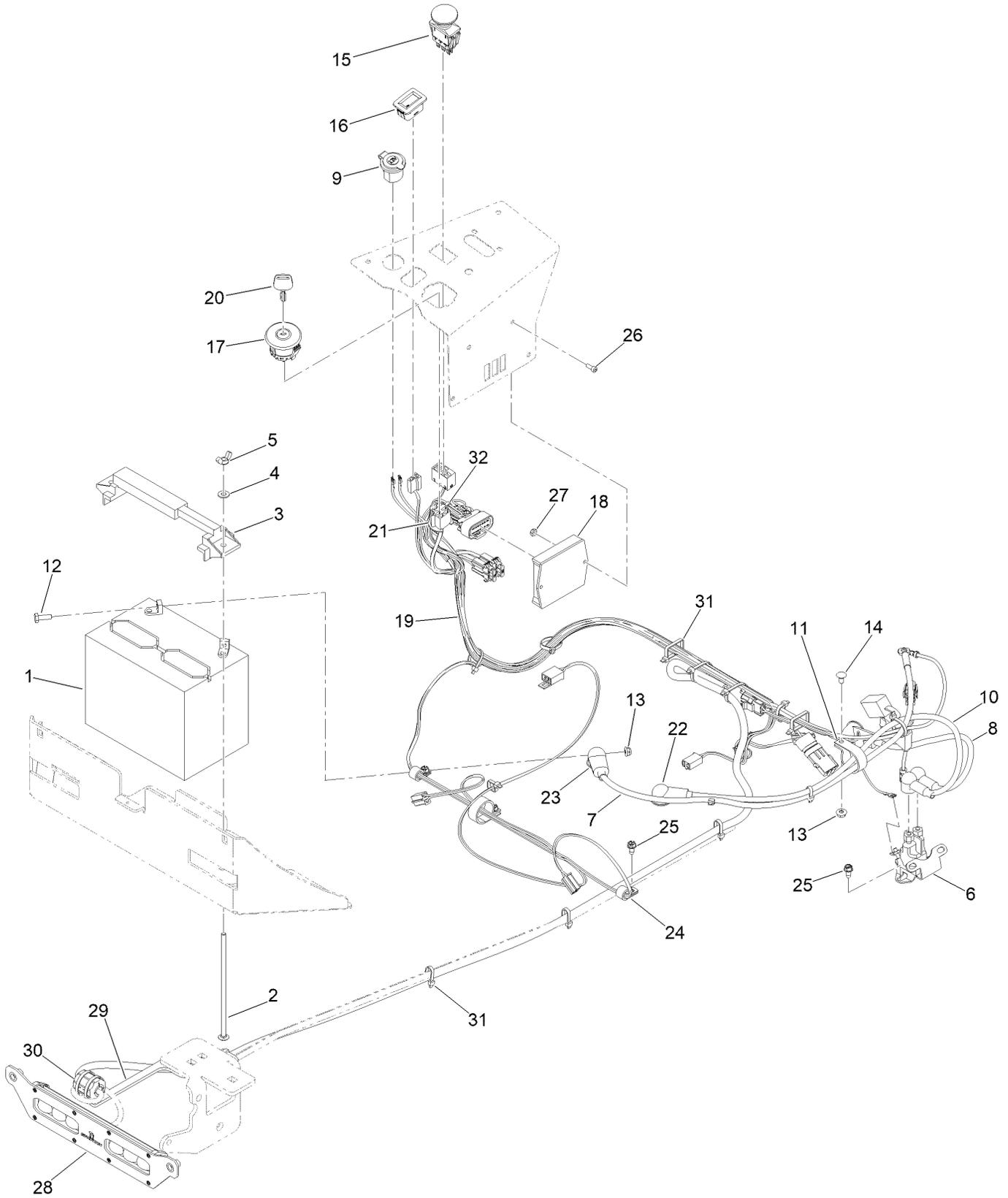
# Drive Wheel Assembly



## Drive Wheel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	422-0058-00	2	Turf Armor 24X12-12 Rr Tire/Wheel Assy	2	613-0001-00	10	Lug Nuts
1:1	148-0777	1	Rim	3	422-0035-00	2	Rr Steel Wheel Silver Cntr Cap
1:2	148-0776	1	Tire				

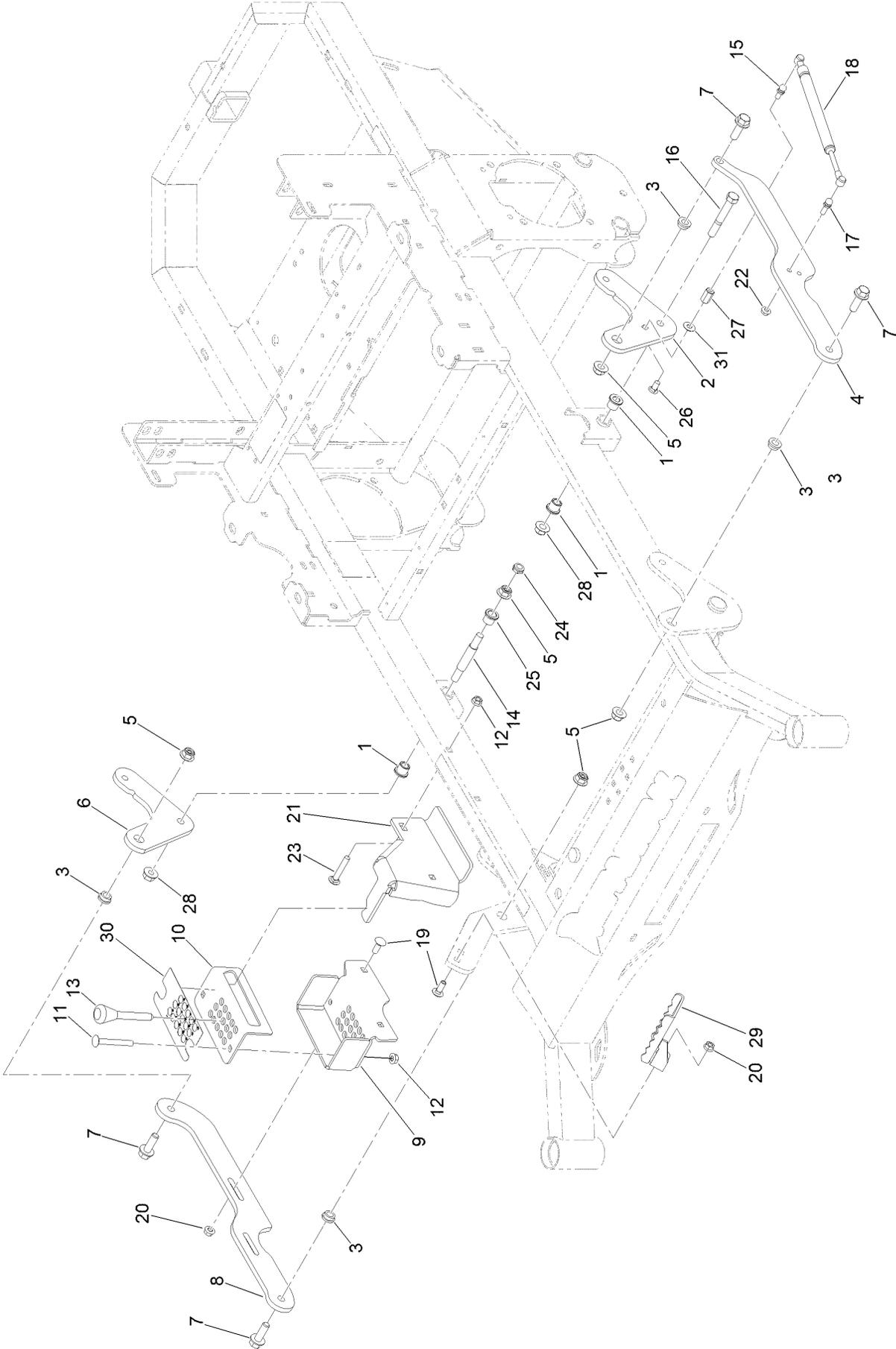
# Electrical Assembly



## Electrical Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	468-1004-00	1	12 Volt Start Battery 300CCA	19	486-0070-00	1	B&s 27HP/Kaw 726Cc Rt Pro Ttq Hrns
2	418-0034-00	2	1/4-20 X 7 Carriage Bolt Zinc	20	486-0065-00	1	2023 Mwr Key
3	443-0001-00	1	Battery Hold Down	21	486-0064-00	1	Mwr Keyswitch Jumper Harness
4	515-0038	2	Washer-Flat	22	436-0002-00	2	3.15 Lgth Straight Insul Term Cover Red
5	1-803038	2	Wingnut	23	436-0003-00	1	Straight Insulating Terminal Cover
6	486-0006-00	1	Heavy Duty Start Solenoid	24	2412-73	3	Clamp-R
7	486-0017-00	1	Mwr Negative Cable 28	25	120-9551	5	Screw-HWH
8	486-0018-00	1	Mwr Start Wire 12	26	418-0055-00	2	10-24 X 1/2 Socket C/S 18-8 SS
9	677-2075-00	1	12 Volt Auxilliary Plug	27	110-3145	2	Nut-Lock
10	486-0016-00	1	Mwr Positive Battery Cable 25In	28	486-0052-00	1	Split Beam W/Non-Lightd Helmet Light Bar
11	472-0001-00	1	1-1/4In Cushioned Loop Clamp Black	29	148-0219-05	1	Fair-Rite Bracket Painted
12	321-4	2	Screw-HH	30	148-0191	1	Fair-Rite Round Cable Snap-It Size B
13	413-0012-00	3	1/4-20 Hex Flange Nut	31	3290-379	18	Tie-Cable
14	3229-10	1	Screw-CARR	32	414-0001-00	3	6In (40 Lb) Cable Tie Nylon Uv
15	486-0060-00	1	PTO Switch				
16	486-0061-00	1	Hour Meter				
17	486-0062-00	1	Ignition Switch				
18	486-0063-00	1	Interlock Module				

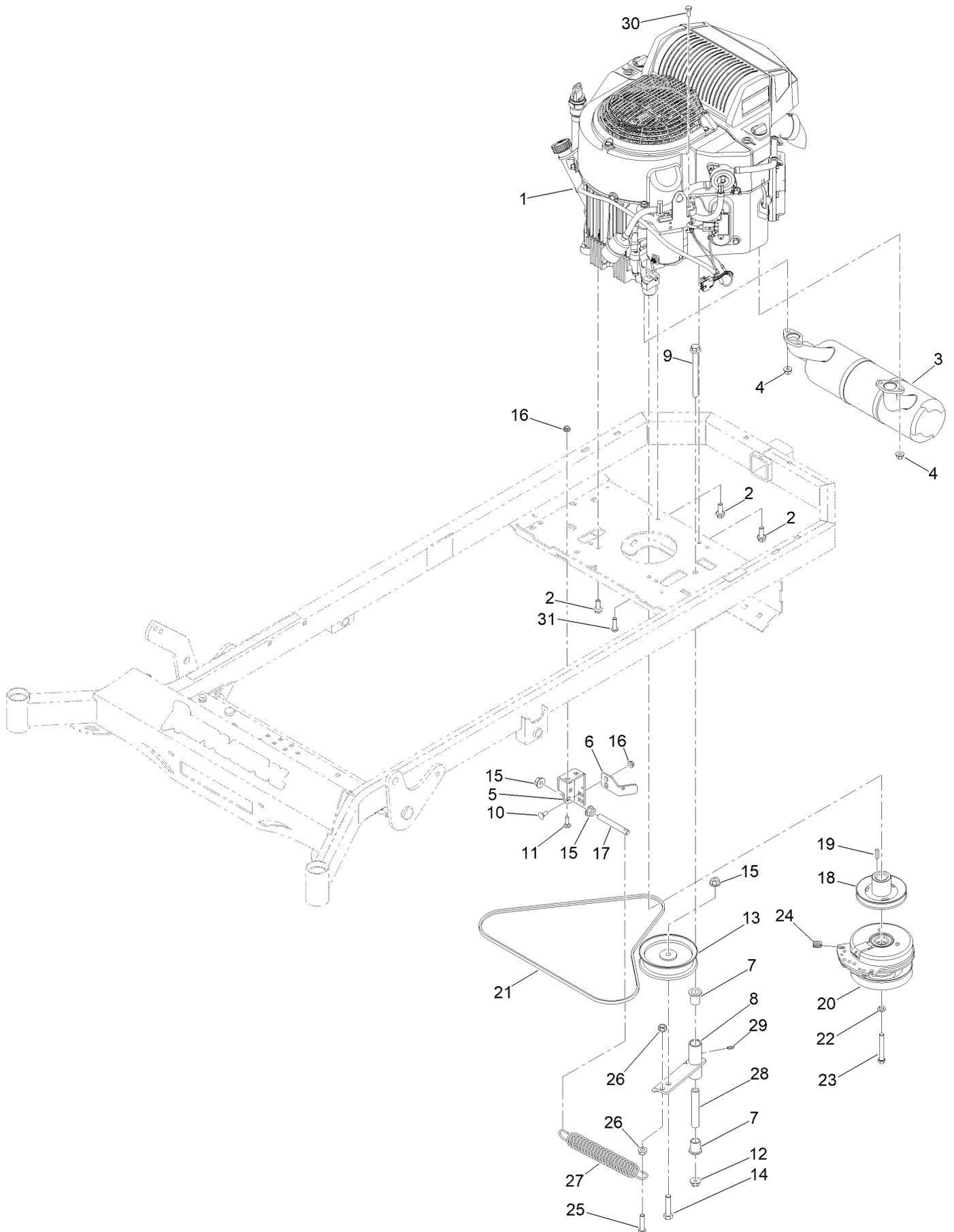
# Decklift Assembly



## Decklift Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-5694	3	Bushing-Flange	17	487-0008-00	1	5/16-18X1.286 Damper Ball Stud (.562 TI)
2	148-0420-P11	1	Arm-Decklift Rear (3/8")	18	434-0001-00	1	Deck Assist Gas Spring
3	410-0009-00	4	1/2In ID X 3/4In OD X 3/8In Flange Bush	19	418-0045-00	4	3/8-16 X 1 Carriage Bolt Yz GR.8
4	148-0416-P11	1	Link-Decklift	20	413-0020-00	4	3/8-16 Hex Flange Nut W/Serr Zinc Yellow
5	413-1005-00	5	1/2-13 Hex Flange 2-Way Rev Cntr L/Nyz	21	439-0752-00-P11	1	2022 Deck Lock Pin Tube Brkt
6	148-0418-P11	1	Arm-Decklift Rear (3/8")	22	413-0022-00	1	Nut-HF
7	100-6116	4	Screw-HHF	23	618-2023-00	2	Screw-CARR
8	148-0251-P11	1	2024 Deck Height Arm Rt Link	24	3296-45	1	Nut-Hex
9	148-0425-P11	1	Bracket Pin System (Bottom) Painted Grey	25	135-9063	1	Bushing-Flange
10	439-0753-00-P11	1	2022 Dhi Pin Arm Link Top Brkt	26	618-2068-00	1	3/8 X 3/4In GR 8 CARR Bolt Zinc
11	418-0095-05	2	(3/8-16 X 3 Carriage Bolt (GR.5) Zc/Yel)	27	148-0422	1	Hex Coupling Nut - Reducer (3/8" To 5/16
12	413-0029-00	4	Nut-Hex	28	32128-49	2	Nut-HHF
13	420-0009-00	1	Magnetic Pin For Stand On Mwr	29	439-0059-00-P11	1	Mwr Deck Height Foot Pedal Paint
14	418-0276-00	1	Rr Deck Height Bolt (Machined)	30	148-0428	1	Decal-Height Of Cut
15	487-0005-00	1	5/16-18X1.286 Damper Ball Stud (.562 TI)	31	619-8044-00	1	5/16In Uss Flat Washer (3/8 ID X 7/8 OD)
16	418-0042-00	1	1/2-13 X 3-1/2 Hex C/S GR 5 Zinc Yellow				

# Engine Assembly



## Engine Assembly (continued)

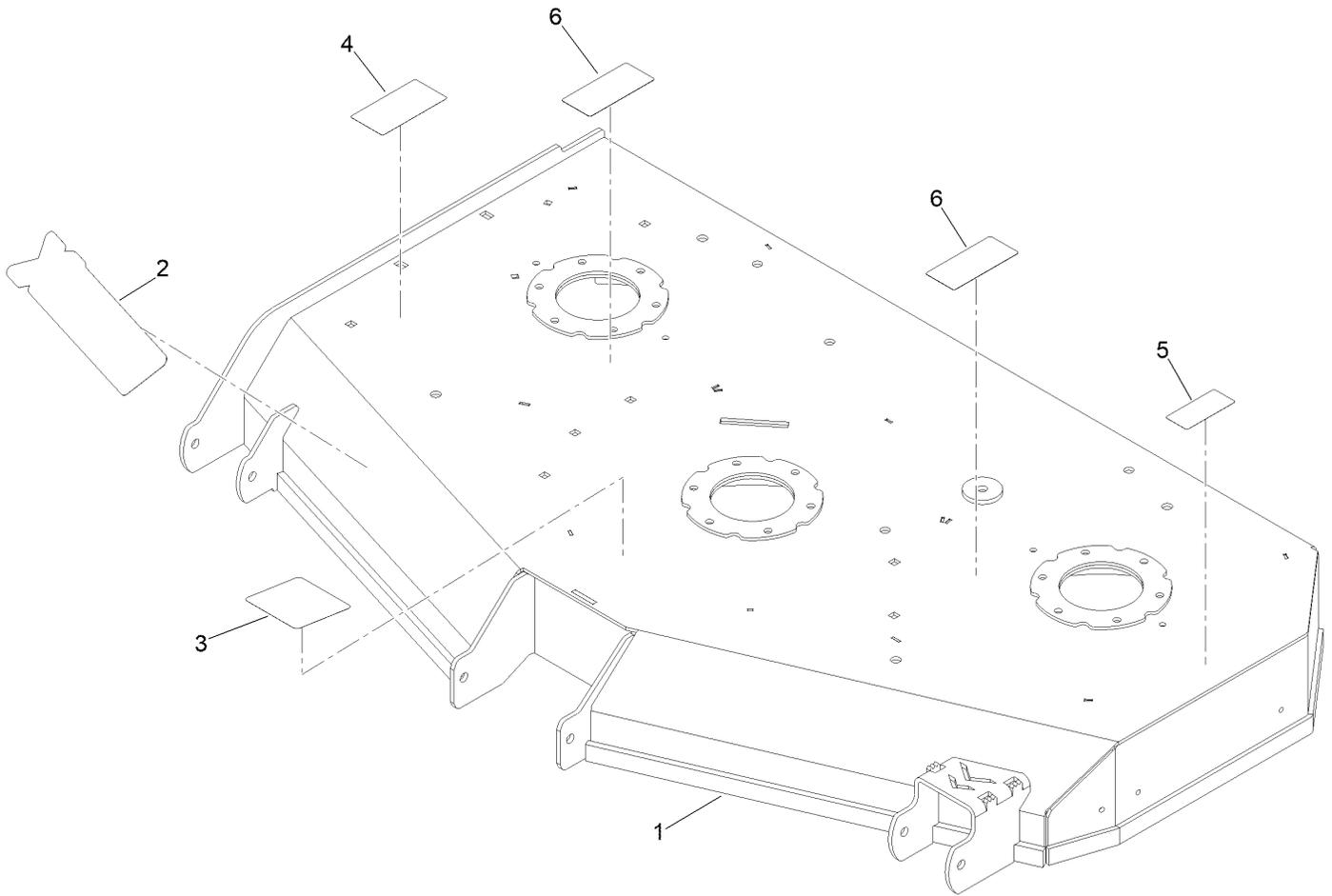
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	415-0024-00	1	Kawasaki Ft730-Carb Engine	16	413-0022-00	4	Nut-HF
2	418-0023-00	3	3/8-16 X 1-1/8 Ind HWH W/Serr Tri Lob Zy	17	430-0001-00	1	Mwr Pump Idler Spring Tensioner
3	415-0074-00	1	2019 Exhaust Syst For Kawi Fr Fs And Ft	18	433-0002-00	1	Mwr Hydraulic Pump Drive Pulley (B-Belt)
4	104-2612	4	Nut-HF	19	1-807259	1	Key
5	439-0244-00-P11	1	Mwr Pump Idler Tensioning Brktpainted	20	470-0002-00	1	Warner PTO Clutch
6	439-0910-00-P11	1	Mower Clutch Anti Rotation Bracket Paint	21	461-0022-00	1	Ttq Rt Pump B-Belt (61.25")
7	410-0007-00	2	3/4In ID X15/16In OD X 1-1/8In Flng Bush	22	3253-6	1	Washer-Lock
8	490-0018-00-P11	1	Mwr Pump Idler Assy Painted	23	418-0022-00	1	7/16-20 X 3 Hex C/S GR 8 Zc Yellow
9	418-0009-00	1	1/2-13 X 5-1/2 Hex Flange Bolt GR 8 Zy	24	437-0025-00	1	Mwr Clutch Rotation Stop Brkt Sleeve
10	418-0008-00	2	Bolt-CARR	25	324-7	1	Screw-HH
11	418-0010-00	2	Bolt-CARR	26	32128-37	2	Nut-HF
12	413-0002-00	1	Nut-Lock	27	434-0007-00	1	Mwr Deck Spring
13	433-0013-00	1	5-3/4In Idler Pulley 7/16In Spacer Assy	28	425-0006-00	1	Mwr Inner Idler Spacer
14	325-9	1	Screw-HH	29	424-0002-00	1	1/4In Drive Type Grease Fitting Yz
15	32128-49	3	Nut-HHF	30	418-0278-00	1	M8-1.25 X 20MM Hex Flange Bolt Zinc 10.9
				31	418-0224-00	1	3/8-16 X 1-1/4 Pan Torx (Tri-Lob) Trs Zc



## 54 Inch Cutting Deck Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	148-0786	1	ASM-Deck W/Decals	35	3232-1	1	Screw-CARR
2	148-0005	3	Spindle ASM 6" Deck	36	418-0110-00	1	.767Idx1.125Odx.016 THK Trip Wv Washer
2:2	116-0720	2	Bearing-Ball	37	418-0246-00	2	1/2-13 X 2-3/4 Hex Flange Bolt (GR.8) Yz
2:3	148-0026	1	Spacer, Bearing	38	461-0001-00	1	54 Deck Belt
3	422-0061-00	4	Mwr Anti-Scalp Whl W/O Grease Fitting	39	418-0013-00	1	Bolt-HH
4	325-19	2	Screw-HH	40	434-0007-00	1	Mwr Deck Spring
5	418-0015-00	1	1/2-13 X 8-1/2 Hex C/S GR 2 Zinc Yellow	41	490-0014-00-P11	1	54In/61In Deck Frame Stabilizer Painted
6	413-0002-00	8	Nut-Lock	42	732-2000-00	8	Red A80 Susp Bushing
7	148-0106	3	Shaft - Spindle	43	418-0021-00	4	1/2-13 X 3-3/4 Hex C/S (GR.5) Zc/Yel
8	116-1286	3	Guard,Bearing Top .989	44	732-2001-00	4	UTV A-Arm Bushing Sleeve
9	148-0031	3	Pulley	45	148-0207-P11	1	Baffle-Wiper 54 Painted
10	148-0113	3	M20 Spring Washer (44.5Mmod/ 3.3MM THK)	46	9264964	3	Screw-HWH, Thread Cut
11	148-0111	3	M20X1.5 C8.8 Hex Nut	47	418-0008-00	2	Bolt-CARR
12	148-0098	3	Blade-Rotary	48	148-0114	3	M16 Spring Washer (39Mmod/ 3.9MM THK)
13	148-0108	3	Washer-Hex	49	448-0001-00	4	Mwr Deck Height Adjustment Stud
14	429-0001-00	1	Mwr Nylon Deck Guard	50	435-0007-KT	4	Mwr Deck Susp Link Assy
15	148-0092	2	Cover Belt	50:1	435-0007-00-P11	1	Mwr Deck Susp Link Paint
16	433-0015-00	2	6-3/4In Idler Pulley 15/16In Spacer Assy	50:2	324-8	2	Screw-HH
17	410-0007-00	2	3/4In ID X15/16In OD X 1-1/8In Flng Bush	50:3	419-0010-00	2	.443 ID X .749 OD X .125 THK Nylon Black
18	490-0019-00-P11	1	Mwr Deck Idler Pulley Arm Assy Paint	50:4	32128-37	4	Nut-HF
19	418-0009-00	3	1/2-13 X 5-1/2 Hex Flange Bolt GR 8 Zy	51	439-0111-00-P11	1	Mwr Chute Mtg Brkt Painted
20	433-0014-00	1	6-3/4In Idler Pulley 7/16In Spacer ASM	52	490-0056-00-P11	1	Rt/Srt Deck Chute Hinge Assy Paint
21	418-0012-00	1	1/2-13 X 2-1/4 Hex C/S GR 5 Zinc	53	481-0011-00	1	2020 Rt/Srt Rubber Discharge Chute
22	439-0257-00-P11	1	Deck Idler Pulley Belt Retnr Brkt Paint	54	439-0190-00-P11	1	2020 Deck Chute Hinge Backer Brkt Paint
23	32128-49	15	Nut-HHF	55	148-0094	4	Pin-Belt Cover
24	324-7	1	Screw-HH	56	148-0109	3	M16X1.5-30MM C10.9 Hex Bolt
25	323-13	1	Screw-HH	57	148-0234	4	Nut-Knob
26	413-0020-00	2	3/8-16 Hex Flange Nut W/Serr Zinc Yellow	58	424-0002-00	1	1/4In Drive Type Grease Fitting Yz
27	418-0060-00	8	5/16-18 X 1 Carriage Bolt GR 8 Yz	59	425-0006-00	1	Mwr Inner Idler Spacer
28	413-0022-00	2	Nut-HF	60	419-0006-00	2	.312 ID X .875OD X .1875 THK F/W NYL
29	32128-37	5	Nut-HF	61	413-0029-00	18	Nut-Hex
30	413-0027-00	10	Nut-HF, NI	62	3253-4	4	Washer-Lock
31	439-0335-00-P11	1	Deck Belt Idler Damper Mtg Brkt Painted	63	116-7230	4	Screw-HHF
32	434-0009-00	1	Idler Gas Spring	64	148-0118	3	6MM X 6MM X 20MM Rounded Machine Key
33	322-47	2	Screw-HH				
34	413-0016-00	1	.312Idx.625Odx.062 THK Thrust Brg Oi Brz				

# Deck Decal Assembly No. 148-0786

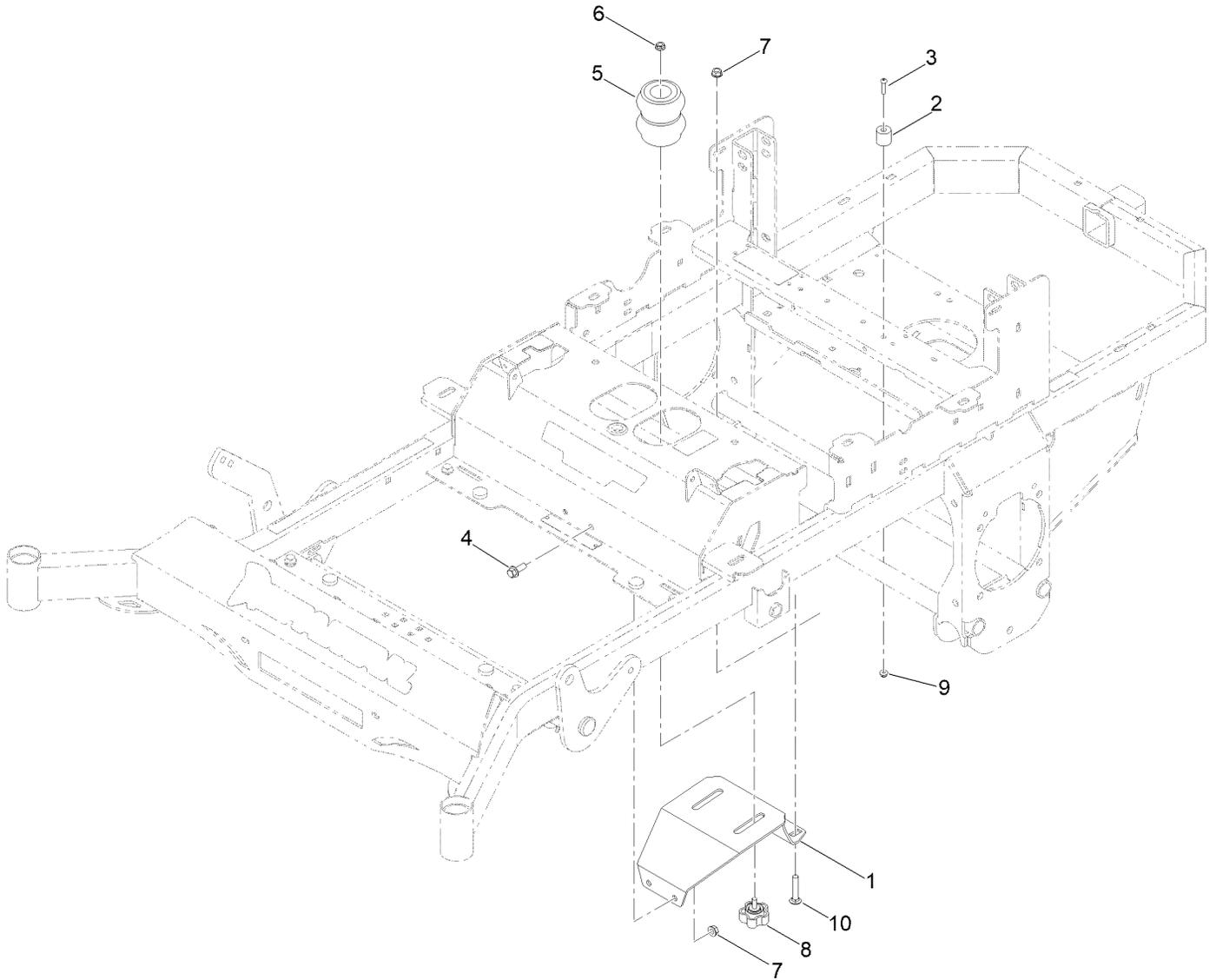


## Deck Decal Assembly No. 148-0786 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Deck ASM-54 Painted ●	4	132-0872	1	Decal-Danger, Deck
2	148-0779	1	Decal-Xtf	5	148-0430	1	Decal-Safety Blade Torque
3	148-0260	1	Decal-Deck Belt Routing	6	125-6127	2	Decal-Rotating Fan Hazard

● Not serviced separately

# Seat Suspension Assembly



## Seat Suspension Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	490-0021-00-P11	1	Mwr Seat Susp Brkt (Srt) Painted	6	413-0022-00	2	Nut-HF
2	729-1000-00	2	Hood Rest Rubber Bumper	7	413-0020-00	4	3/8-16 Hex Flange Nut W/Serr Zinc Yellow
3	418-0039-00	2	1/4-20 X 1 Button Socket C/S 18-8 SS	8	445-0006-00	2	5/16-18X3/4 SI 5-Lobe Male Knob 1.90 DIA
4	131-2220	2	Screw-HHF	9	104-7201	2	Nut-HF, NI
5	487-0003-00	2	Srt Rr Susp And Seat Ft Elastomer Tcb-3	10	3231-6	2	Screw-CARR

